



THE UNIVERSITY OF WESTERN AUSTRALIA

The Development of a Hardware Platform for Real-time Image Processing

Final Year Project

Bernard Blackham

SUPERVISORS: A/Prof. Thomas Bräunl
A/Prof. Anthony Zaknich

*Centre for Intelligent Information Processing Systems
School of Electrical, Electronic and Computer Engineering*

Submitted 27th October 2006

1 Stainton Place
LEEMING WA 6149

27th October 2006

The Dean
Faculty of Engineering, Computing and Mathematics
The University of Western Australia
35 Stirling Highway
CRAWLEY WA 6009

Dear Sir,

I submit to you this dissertation entitled “The Development of a Hardware Platform for Real-time Image Processing” in partial fulfilment of the requirement of the award of Bachelor of Engineering.

Yours faithfully,

Bernard Blackham.

Abstract

In recent years, Field Programmable Gate Arrays (FPGAs) have begun to reach densities that allow large-scale parallel processing to be performed in programmable logic. The application of FPGAs to image processing allows operations to be performed orders of magnitude faster than on CPUs or DSPs. The ability to perform a given operation simultaneously on large sets of data removes the mundane repetitive tasks from CPUs, allowing them to perform more complicated control tasks.

This project investigates the application of FPGAs to an image-processing platform targeted at real-time imaging. A design is developed to optimise the flow of data through the processing units (a CPU and a FPGA), such that image data is not required to traverse the same path multiple times. The design also allows for configurable pre-processing stages to be performed on the FPGA, freeing the CPU for more complicated control-oriented tasks. One key feature of this platform is the built-in support for two cameras, enabling research into hardware-based stereopsis.

Linux is used as the operating system on the device as it offers a solid, familiar platform for development with a feature-rich toolchain. The developed board is capable of streaming image data at 60 frames per second from two cameras, through a Spartan-3E FPGA for pre-processing, and to a 400 MHz PXA255 for analysis. It offers a host of real-world interfaces including motor drivers, position sensors and ADCs, along with USB and Ethernet connectivity.

The reliability of the design is analysed by ensuring signal integrity within the circuit. The hardware's performance is evaluated and optimised to maximise data throughput from end to end.

Acknowledgements

The success of this project would not have been possible without the guidance, assistance and dedication of a number of people. I would like to give many thanks to my supervisor, Associate Professor Thomas Bräunl, for offering the opportunity to develop this exciting platform, and for his on-going support throughout the project. His knowledge and experience has helped me to avoid many pitfalls along the way. Thank you also to my co-supervisor, Associate Professor Anthony Zaknich, for his advice, feedback and guidance.

A prize needs to be awarded to Ivan Neubronner in the Electronics Workshop, for undertaking the most complicated PCB design task the department has seen yet! Without Ivan's immense skill and creativity, the project would not have been the success it was. He was completely unfazed by the prospect of placing and routing hundreds of components in a space the size of a slice of bread, although he may now have a little less hair because of it. Thank you for your support, Ivan!

Many thanks to my fellow group members, David English and Lixin Chin, for helping pull the project together through countless late nights throughout the year. Thank you to Azman and Chang-Su in our lab for not making a fuss as the piles of paper multiplied; to Tom, Grace, Ben, Mark, and rest of the guys in the lab next door who've kept me both sane and amused through all hours of the day and night; to Ali, the super-organised comma nazi; Dr. Franz Schlagenhauer for teaching me each day how else not to design a board; and all my other friends for their encouragement and company. A special thank you goes to Alysia for her support and affection, and for sharing as much joy in the success of the project as I did.

Finally, I would like to thank my family for tolerating the regular late nights and early starts throughout the past year, and for their unconditional love and support. I'm certain they're happier than me that it's all over!

Contents

Letter to the Dean	iii
Abstract	v
Acknowledgements	vii
List of Figures	xiii
Abbreviations	xv
1 Introduction	1
1.1 Project Scope	2
1.2 Design Specification	2
1.2.1 Requirements	2
1.2.2 Constraints	4
1.3 Major Contributions	5
1.4 Thesis Outline	6
2 High Performance Embedded Systems	7
2.1 Challenges for High Performance Embedded Systems	8
2.1.1 The Von Neumann Bottleneck	9
2.1.2 Real-time systems	10
2.2 FPGAs and Image Processing	11
2.3 Similar Work	13
2.3.1 EyeBot M1–M5	13
2.3.2 CMUcam	14

2.3.3	Cognachrome	15
2.3.4	MDP Balloon	15
3	Hardware Design	17
3.1	CPU	17
3.2	FPGA	19
3.3	Cameras	21
3.3.1	Camera Configuration	21
3.3.2	Stereo Vision	22
3.4	SRAM	24
3.5	AC97	24
3.6	JTAG	25
3.7	USB Slave	25
3.8	Bluetooth	26
3.9	Infrared	26
3.10	USB Host	26
3.11	Ethernet	27
3.12	Servos	27
3.13	Motors	28
3.14	Encoders	28
3.15	PSDs	30
3.16	Top board	32
3.17	Power supply	33
3.17.1	Power control	33
3.17.2	Power switch	34
4	Software Design	35
4.1	Drivers	35
4.1.1	Ethernet	35
4.1.2	USB 2.0 Host	36
4.1.3	FPGA	37

4.1.4	Power Switch	38
4.2	Boot time	38
5	Design Evaluation	41
5.1	Signal Integrity	42
5.1.1	CPU data bus	42
5.1.2	CPU bus control lines	44
5.1.3	SRAM interface	46
5.2	I/O Bandwidth	47
5.3	Power Consumption	51
5.4	Stereo Vision	52
5.5	Optimising image processing functions on the PXA255	53
6	Conclusion	59
6.1	Future Work	59
A	Board Detail	63
A.1	Power Control Signals	63
A.2	Top view	64
A.2.1	Jumpers	64
A.2.2	Top board connector pinout	64
A.3	Bottom view	66
A.3.1	Connectors	67
B	Assembly Listings for Section 5.5	71
C	libM6	77
	References	81

List of Figures

3.1	Block diagram of the EyeBot M6 hardware platform.	16
3.2	Gumstix board with a 400 MHz PXA255 processor, 64 MB of RAM, 16 MB of flash and Bluetooth.	19
3.3	Geometry of the camera positions.	23
3.4	Decoding noisy quadrature encoder inputs.	29
3.5	Timing diagram for Sharp's GP2D02 PSD.	30
3.6	Waveform as generated by the FPGA for clocking the PSDs.	31
3.7	Circuitry for the software controlled power supply.	34
5.1	The completed board.	40
5.2	Mounting of the logic gate to control the data bus buffers' output.	41
5.3	The effect of adjusting output drive strength on the FPGA.	43
5.4	Overshoot on the \overline{PWE} signal.	44
5.5	The \overline{PWE} track on the PCB.	45
5.6	Minimum timing diagram for a VLIO burst-of-four read.	48
5.7	Empirical performance measurements using VLIO.	50
5.8	Images of an alignment test pattern, captured simultaneously from both cameras on the EyeBot M6.	53

Abbreviations

ADC	Analog to Digital Converter
CIIPS	Centre for Intelligent Information Processing Systems
CMOS	Complementary Metal Oxide Semiconductor
DMA	Direct Memory Access
DSP	Digital Signal Processor
EHCI	Enhanced Host Controller Interface ^[1]
FPGA	Field Programmable Gate Array
FFT	Fast Fourier Transform
GPIO	General Purpose Input/Output
I ² C	Inter-Integrated Circuit
JTAG	Standard Test Access Port and Boundary-Scan Architecture ¹
LUT	Look-up Table
MMIO	Memory-mapped Input/Output
MMU	Memory Management Unit
PCI	Peripheral Component Interconnect
PWM	Pulse Width Modulation
PSD	Position Sensing Device
RTOS	Real-time Operating System
SCCB	Serial Camera Control Bus ^[2]
SPST	Single Pole Single Throw
USB	Universal Serial Bus
VHDL	VHSIC (Very High Speed Integrated Circuit) Hardware Description Language
VLIO	Variable Latency Input/Output

¹JTAG is an acronym for Joint Test Action Group, but is the de facto name for the IEEE 1149.1 standard entitled Standard Test Access Port and Boundary-Scan Architecture.

Chapter 1

Introduction

Over the past few decades, embedded systems have become increasingly common in everyday life. Television remotes, alarm clocks, cars and mobile phones contain just a minute handful of the embedded systems people encounter daily. Embedded systems are often required to perform tasks within a bounded time frame. For a simple device such as a remote control, this is not a particularly demanding requirement. However, for devices that are required to process large volumes of data, much more attention needs to be given to performance.

Although many problems can be solved by simply harnessing more computational power, some circumstances do not permit this option due to other constraints, such as size or power consumption. In cases such as this, smarter, more efficient solutions need to be explored. As embedded systems are generally designed for very specialised purposes, performance can often be improved by taking advantage of certain properties of the specific task. For example, a servo motor controlled from a microprocessor may be handled more accurately by a dedicated timer unit.

Image processing is a computationally intense task which often requires fast, power-hungry hardware to perform. Real-time image processing incurs further demands on a system, as the processing of a frame must be completed before the next frame is ready. Due to the repetitive nature of imaging algorithms, many operations lend themselves well to parallelisation.

This project investigates methods for customising an embedded system for the purpose of performing real-time image processing. It is anticipated that this system will be used as a platform for mobile robots with high-performance image process-

ing requirements. This requires that size and power consumption be kept minimal and that the system be sufficiently future-proof to serve the needs of future users.

1.1 Project Scope

The primary goal of this project is to develop a hardware platform primarily targeted at real-time image processing. This platform will serve as the successor to previous generations of the robotic platform known as the EyeBot. Whilst providing optimisations for image processing and offering more computational power than its predecessors, it will also aim to maintain source-level compatibility with existing software written for the RoBIOS library (used on the previous EyeBots).

A key focus of this platform, referred to as the EyeBot M6, is the ability to accelerate image processing through the use of a FPGA. It is expected that this will allow the CPU to dedicate itself to more interesting (but less repetitive) tasks such as the control system of a robot.

This platform is already being utilised by other students in CIIPS for developing a range of hardware-accelerated image processing algorithms, from colour-space conversion to stereo vision[3, 4].

1.2 Design Specification

The design of this system aims to be a general robotics platform, with real-time imaging capabilities. To fulfil future requirements of a general robotics platform, commonly used features from existing platforms, such as previous EyeBots, should be incorporated. For real-time imaging, performance throughout the entire system should to be maximised in order to satisfy the needs of future users.

1.2.1 Requirements

As the successor to the previous generation of EyeBots, the new hardware platform should ideally provide the existing functionality in the EyeBot M5. This includes:

- LCD display;

- 2 DC motor drivers;
- encoder inputs for each motor;
- 14 servo motor drivers;
- 6 PSD inputs;
- audio input/output;
- analog input channels;
- digital I/O;
- RS-232 interface.

A indication of what constitutes “real-time” is required in order to better specify the requirements of the system. The OV6630 camera modules intended for use provide colour images at a rate of 60 frames per second and a resolution of 352×288 (Bayer pattern). At a bare minimum, the system should be able to operate at this rate to perform basic operations such as colour histograms.

In addition, to better adapt to real-time image processing applications and serve as a viable platform for future projects, the following requirements were also added:

- Dual colour cameras — support for two cameras exposes the ability to utilise stereo vision techniques to obtain depth calculations. The implementation of stereo vision algorithms on the FPGA is already being investigated by other students in CIIPS[4].
- High-speed connectivity — the previous generation of EyeBots offered serial and parallel ports for communications. With serial port speeds up to 115200 bps and parallel port speeds up to 921600 bps, it would struggle to deliver a single colour image frame in under a second. Furthermore, serial and parallel ports are becoming less common on new PCs, being replaced in favour of USB and Firewire.
- Wireless capability
- Non-volatile storage

1.2.2 Constraints

Time and budgetary constraints limit the range of devices that can be incorporated into the hardware platform. Thus the underlying goal is to obtain the best possible performance within the given constraints and at minimal cost. These constraints are:

Power consumption: As the device will be battery operated, power consumption should be minimised. Facilities should exist to disable devices which are not in use.

BGA mounting: Designing boards with BGA (Ball-Grid Array) components required software that was not available at the start of the project. The venerable Protel 98 package available to us had no facility for creating or routing BGA components. In addition, the Electronic Workshop in the department did not have the necessary equipment to manufacture or populate BGA components. If fabrication and population of the boards were performed by an external company, the use of BGA components would double the cost.

PCB size: As the target device is intended for use on mobile platforms such as robots, the size of the board must be kept to a minimum. As a guide, the existing EyeBot M5 has dimensions 113 mm×93 mm. A much larger board would become too impractical for some autonomous devices.

PCB layers: Many PCB manufacturers will manufacture PCBs with up to six layers. Locating a company willing to do eight or more layers is particularly difficult, not to mention costly. Thus the design should use no more than six layers.

RoHS compliance: The RoHS (Restriction on Hazardous Substances) directive was enforced in the EU (European Union) on July 1st 2006[5], with other countries around the world expected to follow suit in the following years. Amongst other things, this directive prohibits the production or import of electronics goods containing lead within the EU. This has caused a variety of production issues in the global electronics industry as all manufacturers require retooling to accommodate lead-free processes.

In 2006, some manufacturers were providing RoHS-compliant alternatives for their entire product line. However many were still in the conversion process,

hampering the availability of RoHS-compliant parts for non-standard components.

Additionally, some usability constraints were placed on the design:

- ease of programmability;
- low cost development tools (ideally free);
- debugging interface;
- source-level compatibility with previous EyeBot software.

1.3 Major Contributions

The major contributions of this project are:

- the architectural and schematic design of the EyeBot M6;
- sourcing RoHS-compliant parts for the design;
- the Linux drivers for devices on the board:
 - FPGA configuration
 - FPGA memory-mapped I/O access
 - adapted Ethernet driver
 - ported USB 2.0 driver
- the VHDL for communicating with the motors, servos, encoders, and PSDs;
- assistance in writing the VHDL for interfacing to the SRAM controller;
- a library for providing a simple, documented method of accessing the required hardware;
- performance benchmarking and optimisation of data transfer from the FPGA to the CPU.

The PCB layout and population of the board was performed by Ivan Neubronner in the electronics workshop at The University of Western Australia.

1.4 Thesis Outline

Chapter 1 offers a brief outline of the project, its motivations and its specification.

Chapter 2 presents some background information in the areas of high performance embedded systems, hardware-based vision systems and work performed by other research groups.

Chapter 3 documents the approach taken to the hardware design of the EyeBot M6.

Chapter 4 describes the software drivers and interfaces written for the EyeBot M6.

Chapter 5 evaluates the success of the design and its fulfilment of the design criteria, details the performance obtained from the system and describes how its performance was enhanced.

Chapter 6 summarises the project and discusses future work on the EyeBot M6 that will follow.

Chapter 2

High Performance Embedded Systems

Traditional computer systems operate with a “best effort” approach, where tasks are attempted using the available resources, but with no guarantees of their successful completion. Operations may fail to complete on these systems due to unexpected memory or CPU requirements. For example, dynamic memory allocation leads to memory fragmentation after repeated allocation and freeing — a task that requires a large contiguous allocation may fail, even if there is sufficient total memory available. Dynamic allocation can also take a non-deterministic amount of time, making it impossible to predict the behaviour of the system in all circumstances.

Embedded systems must be designed for reliability. This requires a different perspective on design and coding in order to guarantee that the necessary resources will always be available at runtime. Embedded tasks typically pre-allocate their total memory requirements at boot, so that the application developer will know immediately if insufficient memory is available. Dynamic allocation is avoided, which reduces the number of error paths required in the code and the likelihood of memory leaks being introduced.

Embedded tasks typically also require deterministic execution times in order to guarantee consistent behaviour of the system under any input condition. System designers must ensure that sufficient processing power is available for all intended applications, otherwise risk performance degradation or failure of the system. Systems utilising real-time operating systems are designed with determinism and reliability in mind.

High performance embedded systems are subject to the same constraints as regu-

lar embedded systems, in that their determinism and reliability is critical. High performance systems are often required in situations where processing occurs on large streams of real-time data. These include multimedia applications such as audio/video streaming and high-bandwidth networking equipment. Requirements must be met through efficient utilisation of the available hardware.

Fault tolerance is an aspect of reliability that is difficult to anticipate. Process variation in fabrication can lead to stability issues in memory cells, increased leakage currents, and differing behaviours at high frequencies[6]. Operation in high-temperature environments also reduces the mean time between failure (MTBF) of a device. The effects of aging need also be considered for devices to operate reliably in the long-term.

2.1 Challenges for High Performance Embedded Systems

High performance embedded systems are often required to push the limits of their hardware. Aspects of a computer system which are normally taken for granted must be analysed much more closely. These include:

- cache performance;
- instruction pipelining;
- interrupt latency;
- impact of interrupts on scheduling;
- the cost of context switching;
- data flow paths within the system.

Depending on the architecture, neglecting to consider some of these factors can have a huge impact on performance. Yet accurately predicting the performance of code on a system utilising caches, pipelines and DMA is practically impossible. A worst-case analysis can be performed, assuming that memory reads never hit the cache, the instruction pipeline is flushed at every potential opportunity, and that DMA is continually stealing cycles from the memory bus. This however, is a highly unrealistic scenario and meaningless in practical systems. Gaining an understanding

of each component's effect, their interactions and their impact on overall system performance, is still beneficial for maximising computational efficiency.

For example, heavily pipelined architectures incur a severe performance penalty on each unanticipated branch — the Intel XScale processor has a 7 stage pipeline, with a 4 cycle penalty for branch misprediction. Although modern dynamic branch predictors typically predict over 90% of branches accurately[7], excessive context switching can noticeably degrade their performance[8].

Optimising compilers are often aware of the intricacies of the architecture they target and attempt to maximise the efficiency of the generated assembly. They can determine an optimal schedule of instructions to minimise register dependencies, pipeline stalls from memory loads and branch misprediction penalties. However, the compiler can only work within the constraints of the code it is given. To improve efficiency, the compiler may require some encouragement to generate more optimal code. For example, unrolling tight inner loops by hand improves performance on some architectures, due to fewer branches and the freedom to use more registers.

In addition to the indeterminism of the CPU architecture, the most common embedded languages, C and C++, were not designed to consider timing requirements of code, and thus compilers are free to generate code as they see fit. No constraints can be given to specify minimum or maximum execution times. This gives rise to difficulties when trying to validate timing-critical code[9]. For example, if an operation involved in video streaming consumes more time than allocated, the following frame may be dropped. Conversely, if an operation completes in less time than expected, extra buffers may be required to store the result until it is needed. To achieve reliability, the number of variables in the system must be reduced. This may however not always be possible.

2.1.1 The Von Neumann Bottleneck

Computer vision systems have traditionally been implemented on CPU-based architectures where a processor alone performs image capture, the desired image processing tasks and any post-processing required on the images. Performing these in real-time on such an architecture requires not only a fast CPU, but also sufficient memory bandwidth for image capture and processing. This model suffers from the limitation known as the von Neumann bottleneck[10].

The von Neumann bottleneck arises from the separation between the CPU and the memory, where the data of interest lies. Performing simple tasks on large amounts of data (such as the pixels of an image), requires each pixel to be read from and written back to memory. CPU data caches were created to alleviate the pressure on the memory bus, but their benefits are minimal for continuous streams of data.

Some CPUs (particularly DSPs) offer small amounts of fast internal memory that can be addressed explicitly, rather than relying on a cache controller. However, very few offer sufficient internal memory to hold even a single image frame. In addition, requesting the CPU to copy data from external memory into the internal memory is a poor use of CPU time. Zinner and Kubinger[11] demonstrate a method of double buffering image data by co-ordinating DMA requests to pre-populate internal memory. By using DMA, the CPU can dedicate its time to processing data, whilst the DMA controller feeds data into internal memory.

Another solution applicable to data acquisition systems such as computer vision platforms, is to utilise a dedicated hardware device to perform the necessary pre-processing on the incoming data. This permits the CPU to spend less cycles on simple repetitive cache-thrashing operations, and more cycles on analysing the results and making decisions with some degree of intelligence.

2.1.2 Real-time systems

A real-time¹ system can be defined as a system that is only considered correct if its outputs are correct and delivered within a specified deadline[12]. Failure to meet either criteria constitutes a failure of the system. Real-time systems do not necessarily need to be high performance, and conversely, high performance systems do not necessarily need to be real-time. However, the two have certain aspects common to both. Designing a real-time system requires a holistic approach, that considers the hardware, the operating system, and all applications, in order to satisfy the required deadlines.

Real-time systems differentiate between two types of deadlines — hard real-time deadlines and soft real-time deadlines. Failure to meet a hard real-time deadline may result in a system failure, whereas failure to meet a soft real-time deadline merely

¹“Real-time” in this section refers to the ability of a system to complete tasks in bounded and deterministic time. This is in contrast to “real-time” image processing, used throughout the rest of this thesis, which refers to the rate at which images that can be processed.

results in degraded system performance. Although the constraints on an image-processing platform are not necessarily hard deadlines, it must be able to maintain an average processing rate higher than the required frame rate, and not deplete any image buffers in the data path. This requires a deterministic and bounded execution time.

In order to guarantee bounded execution times, careful application (or elimination) of programming constructs such as unbounded recursion, while loops and interrupts is required. Intimate knowledge of the hardware architecture is also required to understand the amount of determinism that can be expected — for example cache misses, instruction pipeline stalls and failed branch predictions all contribute to execution time and are exceedingly difficult to predict under all circumstances.

2.2 FPGAs and Image Processing

FPGAs have become increasingly common in applications where DSPs were previously the only viable solution. This form of large-scale programmable logic provides specialised signal processing capabilities, which accompanied by the inherent parallelism of hardware, offers an immense performance advantage over a traditional CPU or DSP model. Additionally, the reconfigurable nature of FPGAs allow updates to be performed entirely in software, reducing the costs of hardware modifications for fixing bugs.

One of the most prominent advances in image processing technology is the application of FPGAs to real-time image processing. Common image processing tasks can be performed by a FPGA orders of magnitude faster than by a CPU-based architecture such as a typical modern Intel processor[13]. Even the latest dedicated floating-point DSPs, such as Texas Instruments' TMS320C6200 series of DSPs, take nearly twice as long as a Xilinx Virtex FPGA to perform a complex object detection application[14].

One of the most common image processing tasks is edge detection. This is often used as a precursory step in other algorithms. In most implementations (for example, Canny, Sobel, and Robert's Cross), it can be applied as a simple windowed convolution function and hence can be parallelised very easily. Venkatesan and Rao[15] have implemented the Canny edge detection algorithm on a Xilinx Virtex FPGA running at 16 MHz, and were able to outperform a 1.3 GHz Pentium III by

a factor of 20.

More recently, an algorithm called SUSAN[16] has been designed that can perform both edge and corner detection simultaneously. This has been implemented on a Xilinx Virtex FPGA in around 1500 logic cells, and can process 120 images per second at a resolution of 512×512 pixels without heavy optimisation[17] — around 6 times faster than a Pentium III running at 450 MHz. Many other researchers have explored similar routes of implementing vision algorithms on a FPGA, all achieving respectable results, orders of magnitude faster than with a CPU-based architecture[18, 19, 20].

FPGAs have clearly proven themselves to be a valuable resource in any image processing platform. One design approach would be to simply utilise a pre-fabricated image processing device and supplement it with a FPGA. This leverages existing technology and reduces design and production costs. Off-the-shelf hardware exists that allows an add-on board with a FPGA to be connected into a PCMCIA slot of a PC, a PCI bus or even directly into a HyperTransport bus alongside the CPUs in a multiprocessor system. In this way, the FPGA acts as a co-processor to the host CPU, allowing intensive operations to be offloaded.

Simple tests involving discrete cosine transforms (DCTs) have shown that a Virtex-II running at 60 MHz could perform DCTs on a 352×288 image at around 590 frames per second[21]. However, the speed of performing programmed I/O to transfer the image data to and from the FPGA proved to be major bottleneck. Although the use of DMA would improve speed, this method highlights the issue of the von Neumann bottleneck.

An improved architecture would streamline the flow of data through the FPGA, rather than requiring the CPU to load the image data in and then out of the FPGA. By connecting the cameras directly to the FPGA, we can instantly take advantage of the parallelism the FPGA provides. In this model, data flows from the cameras over dedicated lines to the FPGA, where the images are processed by the FPGA, and the results are then passed over the CPU's bus to the CPU for further analysis.

The ability to access multiple memory banks simultaneously from a FPGA would also give a substantial performance increase to many algorithms[14]. However, as each memory bank requires in the order of 30 to 50 dedicated pins, this rapidly consumes much of the FPGA's I/O capability. The use of sequential-access memory devices, such as the AverLogic AL422 could reduce this pin count requirement (as

the addressing pins are no longer required), but some algorithms may require random access to the image data.

Most of the designs reviewed placed the FPGA on a core system bus, and gave the FPGA its own memory in addition to the on-chip block RAM. However, none of the designs involving a camera had it connected directly to the FPGA — this may have been for configurability and modularity, but the impact on performance was not noted. With these past experiences in mind, there still exists a large degree of freedom for the design of the EyeBot.

Although FPGAs are available with sizes in the order of millions of gates, their freedom and reconfigurability allows larger algorithms to be segmented into several smaller independent stages, of which only one needs to occupy the FPGA at any one time. These stages can run sequentially on blocks of data to produce an identical net result. This technique of run-time reconfiguration has been used to improve the logic density in a range of applications, including hardware video encoders where only one third of the logic density is required[22]. Research into OS-level support for reconfigurable architectures has shown that a more holistic approach to sharing FPGA resources can create more efficient designs that require much less logic than an equivalent statically configured design[23, 24].

2.3 Similar Work

2.3.1 EyeBot M1–M5

The previous generations of EyeBots (M1–M5) were created in CIIPS (the Centre for Intelligent Information Processing Systems) at The University of Western Australia. They transpired from the need for a viable hardware platform that could enable research to be carried out in a variety of mobile robotics applications[25]. The EyeBots offer support for a range of real-world interfaces, including servos, motors, quadrature encoders, position sensing devices (PSDs) and digital and analog I/O. Since their creation, they have served as the control platform for soccer-playing robots, biped walkers, autonomous underwater vehicles and other mobile robotic devices.

The original EyeBots were built around a Motorola 68332 processor, running at 33 MHz and connected to an 80x60 pixel, 24-bit colour camera. The CPU is ca-

pable of performing simple image processing tasks such as Sobel edge detection on grayscale images at around 10 frames per second and colour object detection at around 5 frames per second. More detailed analysis of images reduces this frame rate significantly, such that the results obtained from processing an image are often outdated and irrelevant by the time the processing is complete.

Despite their slower image-processing capabilities, the core robotics function of the EyeBot's design has proven to be quite successful, through its ease of use and versatility. A new design would ideally incorporate all of the existing functionality from the current EyeBots, and extend it further.

2.3.2 CMUcam

Carnegie Mellon University (CMU) have created a low-cost self-contained image processing system which can perform basic colour blob tracking at 16.7 frames per second[26]. The device, CMUcam, utilises an OV6620 CMOS camera, connected to a Ubicom SX28 microcontroller, running at 75 MHz and offering 136 bytes of SRAM (less than the size of a single line of camera pixel data!) This simple yet powerful architecture offers significant size, power and cost advantages over other products available.

It has been used to successfully guide small autonomous robots, through the RS-232 interface provided. Due to the limited baudrate of the RS-232 interface, it can only return statistical information about an image in real-time. Entire frame dumps are possible, but require around 5 seconds per frame. Thus all the desired information within an image needs to be extracted on the SX28 microcontroller, and condensed into data that can be transmitted over the RS-232 link in a reasonable amount of time.

CMU recently released CMUcam2[27], which utilises the faster Ubicom SX52 processor and an additional FIFO buffer chip that allows an entire image to be stored (but only accessed sequentially). This device has even more capabilities than the original CMUcam, including motion tracking and providing histogram data of colour channels. The buffer chip in CMUcam2 allows for multi-pass algorithms to be implemented, so long as random access to the image data is not required. Enforcing sequential access comes with the benefit of design simplicity — addressing an image frame randomly would require using an additional 17 address pins on the 52-pin

SX52 processor.

Despite their limitations, both CMUcam and CMUcam2 demonstrate what can be achieved with restricted processing power and a tiny amount of RAM.

2.3.3 Cognachrome

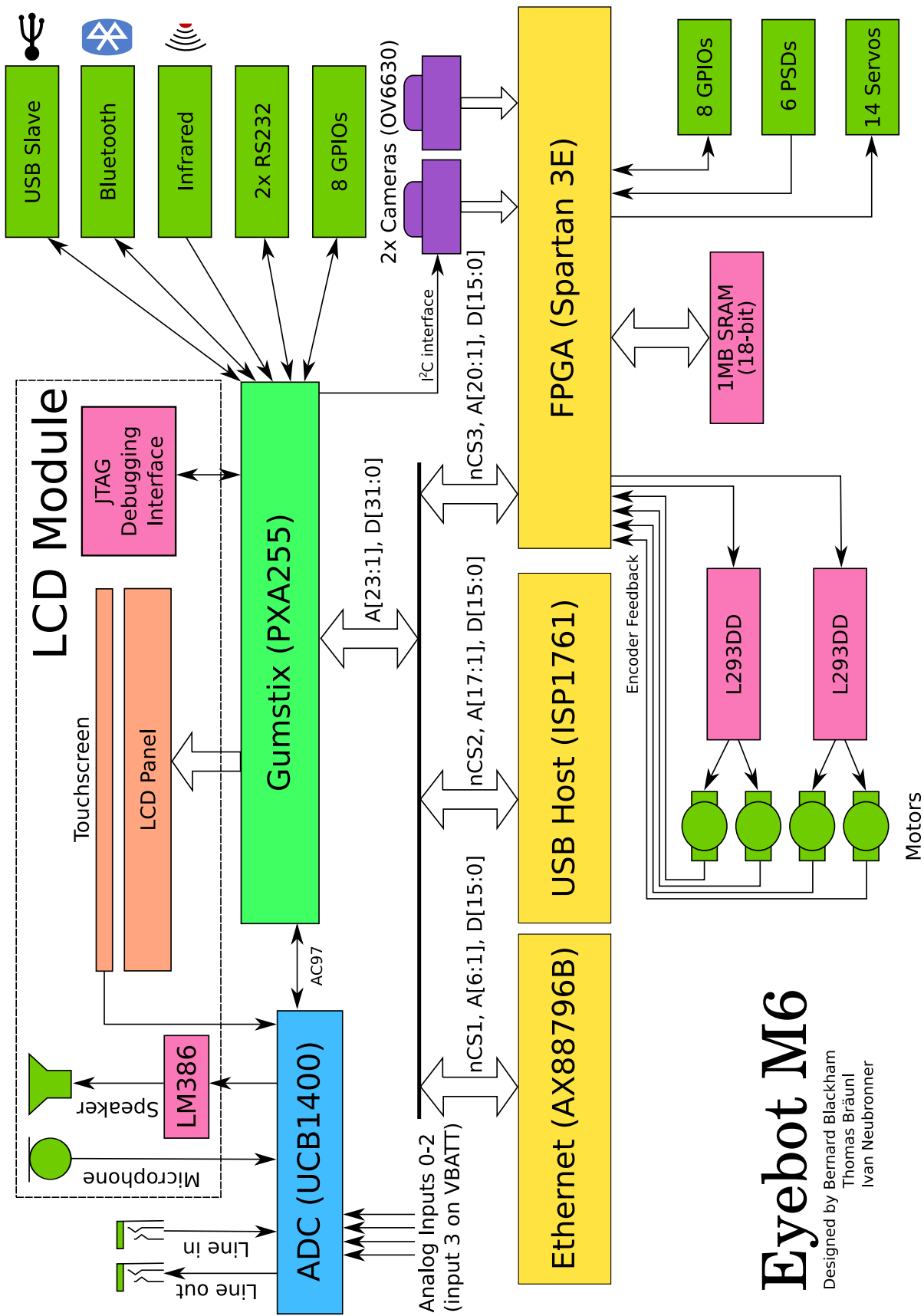
The Cognachrome is a commercial vision system based around a Motorola 68332 processor, but utilises specialised hardware that allows 25 objects to be tracked at up to 60 frames per second[28]. The system's software can be configured to track up to three different colours at once, and relay information about the positions of the detected objects over a serial connection.

These devices were used on the soccer robots that won the first International Micro Robot World Cup Soccer Tournament in 1996. They have also been used in robots developed at MIT, designed to catch flying objects. Their high frame rate offers very rapid snapshots of their surroundings, allowing for fast reactions. Unfortunately, very little information about their hardware acceleration is available.

2.3.4 MDP Balloon

Cambridge University are currently working on a board known as the MDP (Multi-disciplinary Design Project) Balloon board[29]. This board uses Linux and provides a host of interfaces for extensibility. Whilst this is not specifically targeted at image processing, version 3 of the board includes an Intel PXA270 processor running at 520 MHz and a 400 000 gate FPGA.

The PXA270 features Intel "Quick Capture", allowing a camera to be connected directly to the CPU without any extra circuitry. Colour space conversion can be performed by on-chip hardware, which supports a range of common image formats provided by CMOS cameras. Combined with the on-board FPGA, this would serve as a suitable platform for image processing. However, as images are streamed into RAM, image processing algorithms are still subject to the von Neumann bottleneck.



Eyebot M6

Designed by Bernard Blackham
 Thomas Bräunl
 Ivan Neubronner

Figure 3.1: Block diagram of the EyeBot M6 hardware platform.

Chapter 3

Hardware Design

Several months of work were dedicated solely to the design of the hardware platform. The process of selecting parts and ensuring the correctness of the final schematic proved to be quite time consuming. The design and schematic went through several iterations before being transferred to a PCB layout. A block diagram of the final design is shown in [Figure 3.1](#).

Most devices are connected to either the CPU (Gumstix) or the FPGA. The design frees the CPU from both repetitive and timing-critical tasks, by delegating those to the FPGA. Similarly, the FPGA is not directly involved with any hardware that requires a large amount of logic to control. The resource in highest demand is the central bus on which the CPU, FPGA, USB and Ethernet chips reside.

The following sections detail the components of the design and the rationale behind the design decisions.

3.1 CPU

The constraint on avoiding BGA components drastically reduced the number of options available — the range of CPUs available in standard lead packages did not extend past 200 MHz. The fastest CPUs that could be obtained in a non-BGA package were Samsung’s S3C44B0 at 66 MHz, the Philips LPC2100 at 70 MHz, and more impressively, Atmel’s AT91RM9200 at 180 MHz and CirrusLogic’s EP9302 at 200 MHz.

However, none of the available devices were deemed to have sufficient computational power or I/O for the future needs of an EyeBot. Thus the focus moved to searching for readily available single board computers (SBCs). This proved to be a much more promising approach — many companies provide SBC devices with a range of faster CPU speeds. Regardless of which board was chosen, the final design would thus require two boards — the SBC and a second board incorporating the FPGA and other I/O interfaces.

Compulab, an Israeli company, manufacture compact, powerful SBCs based around a variety of architectures (from PXA255s and PXA275s through to Pentium-IIIs) all on compact boards around 70 mm × 60 mm in size. They also appeared to be an attractive price, until it was discovered that they required an expensive evaluation kit to be purchased first. However, with a wide variety of processors, it did demonstrate what was possible. In particular, they highlighted that for low power consumption, the PXA255 and PXA270 processors were good performers.

Another device in a similar league is the Sun SPOT — based around an ARM920T core at 180 MHz, with a strong resemblance to the AT91RM9200 and are designed for real-world sensing and low power consumption. A German company, F&S Elektronik Systeme, manufacture a family of devices called PicoMOD. These utilise a 400 MHz Samsung ARM-9 part in a compact form factor, with 32 MB of RAM.

Gumstix Inc. offer a 400 MHz ARM-9 PXA255 processor with 64 MB of RAM, in a tiny 20 mm × 80 mm package, as shown in Figure 3.2. This was chosen as the most cost-effective solution. It provides much more computational power than the alternatives in the same price range and also comes with Linux pre-installed. A build environment is freely downloadable, allowing the image to be modified as desired and with minimal hassle involved in rebuilding the entire system. Additionally, drivers are written and functional for many peripherals including Ethernet, audio, USB slave, and the LCD.

The Intel PXA255 processor (featured on the Gumstix and other SBCs examined) offers the ARMv5TE instruction set. The “E” denotes the DSP extensions to the ARM instruction set[30]. This includes support for single-cycle instructions such as:

saturating addition/subtraction — when processing image data, saturating results is more desirable than overflowing. Avoiding an explicit check for overflow reduces the number of instructions required and minimises costly branches.

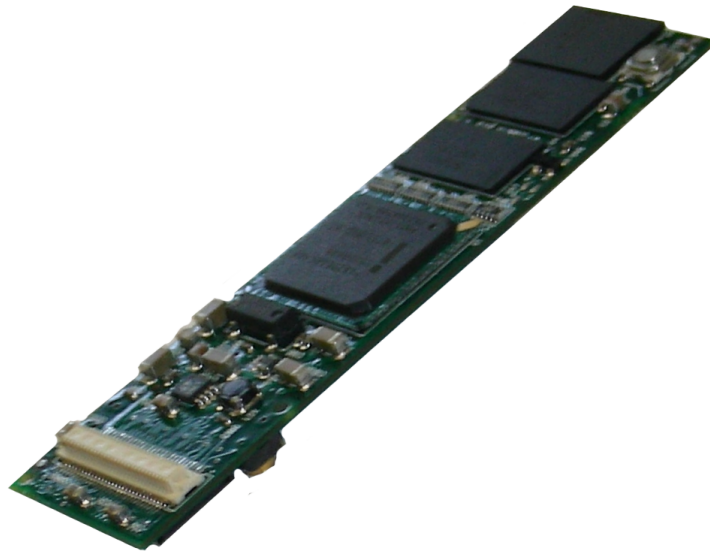


Figure 3.2: Gumstix board with a 400 MHz PXA255 processor, 64 MB of RAM, 16 MB of flash and Bluetooth.

These are typically found in inner loops of code, where the maximum benefit can be attained.

16x16-bit and 16x32-bit multiply/accumulate — this is another common task seen when applying image masks, performing alpha blending, averaging pixel values or calculating dot products. The ability to perform each multiply/accumulate in a single instruction cycle presents enormous potential for optimising image-processing algorithms.

count leading zeroes — this operation is primarily used for normalisation. Whilst not as applicable to processing pixel data directly, it can be used to optimise the speed of division operations.

3.2 FPGA

By utilising a FPGA for image processing, many of the concerns about reliability and determinism of image processing tasks are eliminated. Dedicated hardware is not subject to variations from interrupts, pipeline stalls, DMA accesses, and other external factors. This creates a more predictable system and frees up the CPU for control-oriented tasks.

Part	LUTs	I/O pins	Block RAM	Multipliers
Altera Cyclone EP2C20	18,752	142	234 Kbits	26
Lattice ECP2-12	12,000	131	221 Kbits	24
Xilinx Spartan-3E XC3S500E	9,312	158	360 Kbits	20

Table 3.1: Comparison of largest available FPGAs in non-BGA packaging from various manufacturers.

FPGAs from several vendors were investigated including Altera, Lattice Semiconductor and Xilinx. All vendors provide development environments for their FPGAs free of charge. Due to the BGA constraint, the analysis focused on the largest FPGAs available in non-BGA packaging from various manufacturers, as shown in Table 3.1. The logic unit counts between vendors are not directly comparable, and only give a general guide to the size of a FPGA[31, 32, 33]. Due to structural differences in the internal design of FPGAs, certain designs may favour one device or another.

The Xilinx Spartan-3E was chosen for a number of reasons:

- more block RAM — for processing image data, the ability to store and access more image data in fast block RAMs will increase the performance of algorithms. Although the Altera’s block RAMs provide finer-grained access, it did not justify 35% less block RAM.
- a higher user I/O pin count — after connecting 2 cameras, the CPU bus, the SRAM, 14 servos, 4 motors, 6 PSDs and 8 digital I/O lines, at least 134 pins are required.
- lower cost — at the time of investigation, the Altera EP2C20 was double the price of the Xilinx XC3S500E.
- experience — Xilinx parts and tools are already used within the department for other vision-related projects.

This choice came at the expense of extra logic that would have been gained by choosing the Altera EP2C20.

The FPGA is connected to the CPU such that it can be configured simply by writing the configuration stream into the address space of the FPGA. Partial reconfiguration

is also supported by exposing the SelectMAP interface of the FPGA. This allows the system to utilise dynamic runtime partial reconfiguration, but at the expense of half the bus bandwidth, as 8 bits of the 16-bit data bus are dedicated to the configuration interface.

3.3 Cameras

The EyeBot M6 allows two cameras to be connected directly to the board. The motivation for this is to allow experimentation with stereo vision algorithms on the FPGA.

The board is designed for the OmniVision OV6630 camera, mounted on a C3038 module manufactured by CoMedia. This camera provides 352×288 colour images (Bayer format) at up to 60 frames per second and provide a configuration interface that allows control over gain, white balance, hue and gamma settings.

A similar model is available (the AA763) with a compatible pinout, and provides VGA resolution images (640×480), should the extra resolution be required. Although the FPGA may require some modifications to capture the larger image, no hardware changes are necessary.

3.3.1 Camera Configuration

The OV6630 cameras are configured via a protocol known as SCCB[2] — a two-wire interface with a protocol specification that maps quite cleanly onto the I²C[34] protocol developed by Philips. Previous FPGA-based circuits utilising this camera communicated with the camera directly from the FPGA. Implementing the SCCB protocol in VHDL consumed a large amount of the FPGA's logic. As the PXA255 has an I²C bus master on-chip, it was decided to utilise it in order save the logic space in the FPGA.

The SCCB interface on the OV6630 camera has a hard-coded slave address. If both cameras are placed on the same SCCB bus, confusion would arise when attempting to configure the registers. This may not be an issue if only writes were ever performed by the master (the PXA255), as it would equate to both cameras being programmed identically, and some brief bus contention when the cameras acknowledge the transmission.

A better solution, utilises the observation that when a camera is placed into standby mode (by holding a high level on its *PWRDN* pin), it will not respond to SCCB commands. It will however retain its current configuration. Thus two (or more) cameras can be configured from the same SCCB bus by powering down all the other cameras that are not being configured. This method is used to configure the two cameras on the board.

3.3.2 Stereo Vision

The camera connectors are positioned parallel on the board at fixed positions. This places the baseline width of the cameras at 66 mm, closely approximating the distance between the eyes of an adult human. However, unlike the human eyes, the cameras do not have the ability to turn towards each other. This imposes a minimum distance that any stereo vision algorithm can function at, as the object may be out of view of one or both cameras. This is demonstrated in Figure 3.3 — the unshaded area at the top is the region in which objects appear in both frames. Light grey areas represent regions where objects only appear in one camera's field of view. The dark grey regions are out of view of both cameras.

Despite the limitations created by immovable cameras, a fixed geometry eases the burden on a stereo vision system by eliminating many unknown factors. Additionally, by fixing the positions of the cameras appropriately on the board, it should be possible to guarantee that:

- the CCDs of both cameras always lie in the same plane;
- the scan lines of both cameras are parallel;
- the images are aligned vertically.

If these three conditions are satisfied, corresponding scan lines of the cameras represent the epipolar lines required to utilise the epipolar constraint in stereo vision[35]. This eliminates the need for the rectification pre-processing stage that is typically required to satisfy the epipolar constraint. That is, for any given point in an image, the corresponding point from the opposite image lies on the same epipolar line, and thus the same scan line. To allow for slight deviations, algorithms such as SAD (Sum of Absolute Differences) will limit their search space to a small number of scan lines above and below the theoretical epipolar line.

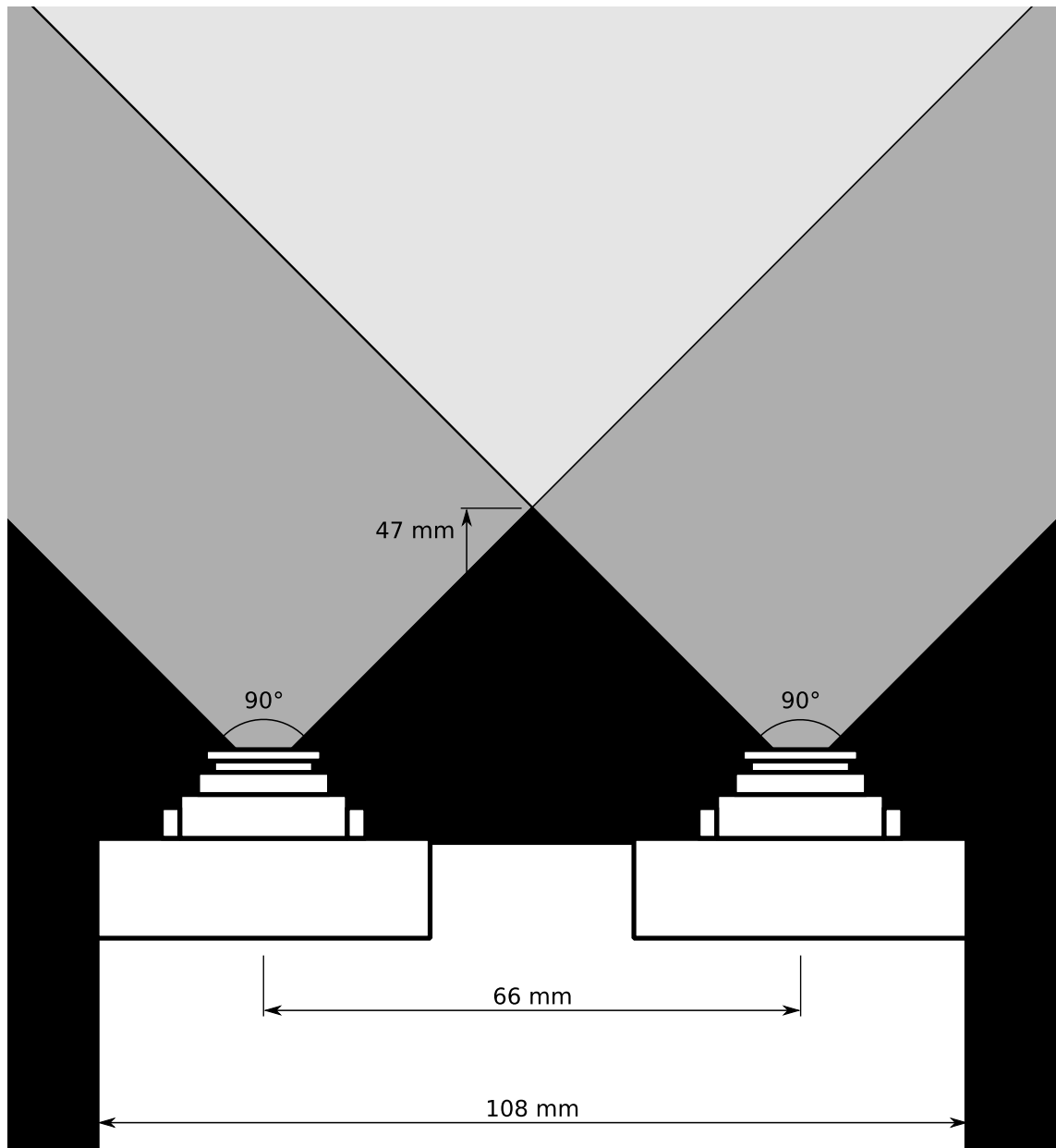


Figure 3.3: Geometry of the camera positions, as fixed by the design of the board. Dark grey regions represent blind spots for both cameras. Light grey regions are only visible by one of the two cameras.

This model is based on the premise that both CCD cameras are manufactured identically — it was later discovered that this is often not the case (see Section 5.4).

3.4 SRAM

Although the Xilinx Spartan-3E contains a total of 45 kB of block RAM, an entire 352×288 image consumes 99 kB. Thus a secondary storage medium is required in order to perform any multi-pass image processing operations. A static RAM device was chosen in preference to dynamic RAM. The reasons for this are:

- no DRAM refresh logic is required, reducing the complexity of the FPGA and preserving logic for image-processing functions;
- the large storage densities offered by DRAM are not required — even a 1 MB SRAM can store 10 camera frames;
- it allows for algorithm designers to split complicated algorithms — i.e. if an algorithm is too large to fit in a single FPGA image, the designer can opt to partition the algorithm into two (or more) phases performed by different FPGA images, utilising the SRAM as temporary storage space for intermediate results. As reconfiguring the FPGA takes in the order of 100 ms, any DRAM that relied on the FPGA for refreshing would have lost its contents.

The Cypress CY7C1383D is a 2 MB (1024×18 -bits) SRAM that can be accessed synchronously at up to 100 MHz. There also exists a 1 MB version (the Cypress CY7C1363D), that is pin for pin compatible with the CY7C1383D.

As the current drawn by the SRAM even in standby mode is quite substantial (70 mA), a facility is provided on the board to disconnect power from the SRAM when not required.

3.5 AC97

The Philips UCB1400 provides a standard AC97 interface to the PXA255 and offers three audio inputs, two audio outputs, four analog inputs, 10 digital input/outputs, and a touchscreen controller. Software support already exists for this device on the

Gumstix platform. Its tiny footprint (8 mm × 8 mm) aided to minimise the overall size of the board.

3.6 JTAG

JTAG is a standard interface and protocol used for externally examining PCBs and ICs. The JTAG interface of the PXA255 is exposed primarily for reflashing the bootloader when recovering from a damaged flash image. This is generally the only circumstance where JTAG is necessary. If the bootloader is intact, the kernel and filesystem can be reflashed over serial or Ethernet. JTAG could potentially be used for debugging purposes, however most code that will be written for the board will be userspace Linux code which can be debugged much more easily using gdb.

On initial revisions of the Gumstix board, the JTAG connections were exposed through the top connector. Unfortunately, this was altered on newer revisions — the JTAG pins must now be accessed via test points on the board. These test points are not accessible when the Gumstix is mounted on the EyeBot M6, so in-place recovery is not possible.

3.7 USB Slave

The PXA255 offers a dedicated USB 1.1 slave port to allow the platform to act as a USB device. This mode of operation is well supported by Linux, and is accompanied by drivers that enable the PXA255 to act as a mass storage device, an Ethernet adapter or an RS-232 serial port. Further drivers could also be written to support any form of device. One potentially useful driver would allow the board to emulate a webcam, streaming video data from the EyeBot's cameras.

The mass-storage device driver can be used for loading user programs onto the EyeBot. As USB is becoming more common-place than RS-232 on modern computers, this presents an ideal successor to the current serial method used for loading programs. Additionally, the USB interface can operate at 12 Mbps — over 100 times faster than the RS-232 interface.

A USB device is able to draw up to 500 mA off the 5 V rail[36]. The EyeBot takes advantage of this by drawing power from the USB rail if it is not otherwise powered,

allowing use of the device without a battery. This is achieved by positioning a Schottky barrier diode from the USB rail to the 5 V rail of the EyeBot M6, to ensure that power does not flow back into the USB host. The Schottky barrier diode is chosen for its low forward voltage drop.

The software needs to ensure that large current consumers such as the servos and motors are not turned on whilst powered from the USB port. This can be determined by either observing the status of the *PWRON* line at power-up, or reading the battery voltage through the ADC channel.

3.8 Bluetooth

The Gumstix board provides an integrated Bluetooth module capable of speeds up to 921 600 bps. This will allow EyeBots to communicate wirelessly either with each other, or a central “base station”. It also allows the possibility to interact with the EyeBot from a PDA or mobile phone with Bluetooth capabilities.

3.9 Infrared

An infrared sensor (TSOP1738) is connected to a GPIO line on the PXA255. This device is the same as that used on the previous generations of EyeBots and is capable of decoding standard 38.4 kHz signals. A powerful software package called LIRC supports decoding infrared signals from a variety of receivers. A small amount of extra software will be required in order to convert the signal from the TSOP1738 to a list of time intervals between pulses. The LIRC software package is capable of performing the decoding and can be programmed for a variety of remote controls.

3.10 USB Host

USB 2.0 connectivity was decided to be an essential component of the hardware platform, as it allows a large and diverse range of devices to be connected, supplementing the existing on-board devices. Such devices could include extra webcams, serial adapters, mass storage devices, mobile phones, GPS units or wireless adapters.

At the time of writing, most of the USB 2.0 controller ICs on the market interfaced directly to a PCI or PCI-X bus. Very few non-PCI devices were available. The most promising candidate was the Philips (now NXP) ISP1761. Existing application notes[37] describe the required connections for the PXA255, implying that it had been used with success in the past. Existing Linux drivers for the device also reduced development time, but required porting to recent versions of the Linux kernel.

3.11 Ethernet

Gumstix produce Ethernet add-on modules for their boards that utilise the SMC LAN91C111 Ethernet chip. Unfortunately, sourcing these ICs was not a trivial task, so the search began for a different IC. Desirable features in a chip included existing drivers for both the Linux kernel and the U-boot bootloader, no specific bus requirements (e.g. PCI-only chips) and the ability to support 100 Mbit Ethernet.

The chosen device was the ASIX AX88796B. As this device is compatible with the venerable NE2000, drivers exist for almost every operating system and platform! It is capable of both 10 Mbps and 100 Mbps connections, can be connected directly to the PXA255's data bus and requires a minimum of extra circuitry.

The physical interface requires an isolating transformer to protect the EyeBot from unexpected voltages should the Ethernet be plugged into a malfunctioning device, phone line or other dangerous voltage source. It also serves to provide the correct impedance of 100 Ω for the Ethernet connection, ensuring that maximum power is transferred across the Ethernet line, and maintains the signal integrity by ensuring that transmission line effects such as reflections do not occur.

3.12 Servos

The board supports 14 dedicated servo motors — the same number as supported by the current EyeBot M5. Each servo is connected to an output pin on the FPGA and driven by logic in the FPGA. As the signalling for positioning servos is timing critical, dedicated logic on the FPGA ensures that the servos do not fail, regardless of the state of the CPU.

3.13 Motors

The board supports four independently controlled motors, driven via two L293DD push-pull driver ICs connected in a H-bridge configuration. Like the servos, the motor control lines are connected to the FPGA. Each of the four motors are controlled by a direction line and an enable line. Inverting the direction line will invert the polarity of the connections to the H-bridge, reversing the motor's direction. Each motor's speed is adjusted by a PWM controller inside the FPGA, connected to the enable line for the H-bridge. The PWM controllers driving these four motors are configured to be 90° out of phase with each other, in order to smooth out the instantaneous current requirements of the motors.

The power source for the motors is selectable via a jumper block that allows connection directly to the battery rail or the 5 V rail. Alternately, any arbitrary source may be connected to the motors by feeding it to the centre pin of the jumpers¹.

The 6-pin motor connector is identical to that used on the current EyeBot M5s, with the pinout given in Appendix A.

3.14 Encoders

Each motor can have an associated quadrature encoder that provides feedback on the current shaft position. Decoding these encoders is yet another task which is better suited to the FPGA, saving the CPU from continuous streams of interrupts. It also guarantees that no shaft rotations will be missed, for example should the CPU become heavily loaded.

Encoder signals are typically subject to mechanical jitter as the switch contacts open and close, giving rise to an electrical signal with multiple and ill-defined rising and falling edges. Many designs do not allow for this jitter, leading to unreliable results; yet reliably decoding noisy encoders is well-documented. Numerous approaches can be taken[38, 39], but they all observe that only a handful of the possible transitions are actually valid occurrences and the others can be safely ignored.

The technique used on the EyeBot M6 (shown in Listing 3.1) is based upon the observation that a definitive event occurs only when both encoder inputs become

¹Users must ensure the motors operate within the specifications of the L293DD driver IC (i.e. motor voltage is between 5 V and 36 V and the current per motor does not exceed 600 mA).

```

if (rising_edge(CLK)) then
  enc <= ENC_A & ENC_B;
  case enc is
    when "00" => eevent <= '0';
    when "11" => eevent <= '1';
    when "01" => edir    <= '0';
    when "10" => edir    <= '1';
  end case;

  last_eevent <= eevent;
  if (last_eevent = '0' and eevent = '1') then
    if (edir = '0') then
      encval <= encval - 1;
    else
      encval <= encval + 1;
    end if;
  end if;
end if;

```

Listing 3.1: VHDL code used for decoding quadrature encoder inputs.

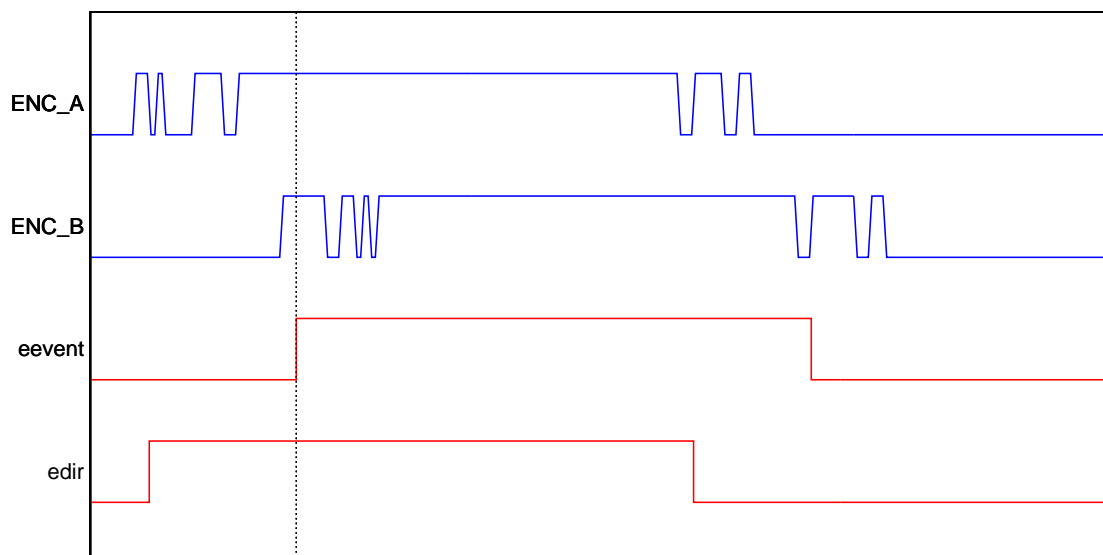


Figure 3.4: Decoding noisy quadrature encoder inputs.

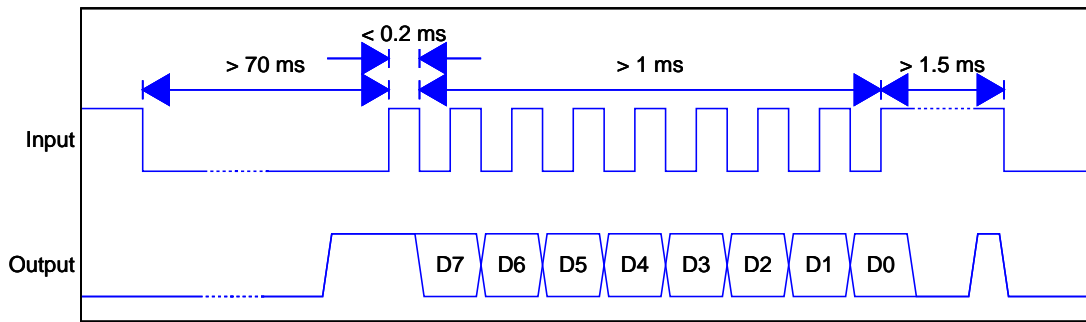


Figure 3.5: Timing diagram for reading an 8-bit distance value from Sharp's GP2D02 PSD (not drawn to scale).

high. This event is latched until both encoder inputs have returned low. The direction of the event is determined by the most recent input to have transitioned from a low to a high. By sampling the encoder inputs every 20 ns (from the 50 MHz clock), the probability of missing an event is practically zero. The resulting signals are shown in Figure 3.4.

3.15 PSDs

The position sensing devices (PSDs) are connected to the FPGA's input pins. The decoding of the six PSDs can be performed by the FPGA in parallel, freeing the CPU from this repetitive task. The CPU can simply read a memory location to retrieve the latest reading from the PSDs. What was previously 650 lines of m68k assembly code for the EyeBot M5, is replaced by a total of 120 lines of VHDL.

As per the datasheet for the Sharp GP2D02 device, a very specific waveform is required to be clocked into the device (shown in Figure 3.5). The VHDL code to do this can actually be made exceedingly small — Listing 3.2 shows the 7 lines of code written to perform this. The operation of this VHDL code is not immediately obvious, so an explanation follows.

The waveform requires 8 brief pulses followed by a longer pulse, with the timing constraints given on the diagram. The FPGA is clocked by a 50 MHz crystal oscillator, giving a base clock signal with period 20 ns. To minimise the logic required to create this waveform, the approach taken is to clock this signal into a binary counter,

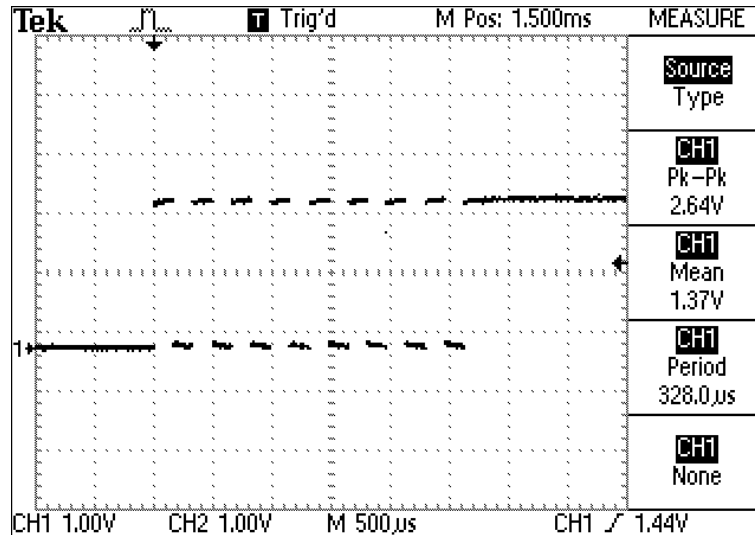


Figure 3.6: Waveform as generated by the FPGA for clocking the PSDs.

```

PSD_CLK_Out <= '0';
if (CLK_Divisor_Reg(21 downto 18) = "0000") then
    PSD_CLK_Out <= not(CLK_Divisor_Reg(13));
    if (CLK_Divisor_Reg(17) = '1') then
        PSD_CLK_Out <= '1';
    end if;
end if;
end if;

```

Listing 3.2: VHDL code for generating the PSD clock input signal.

and connect the appropriate logic to the output bits of the counter to generate the waveform.

Given the constraint of a minimum of 70 ms between successive PSD reads, a 22-bit up-counter is used, giving a period between reads of $20 \text{ ns} \times 2^{22} = 83.9 \text{ ms}$. The 8 brief pulses are generated by connecting the output to the inverse of the 13th bit, when bit 21 through to bit 17 are all zero. This essentially means that the 3 bits from 16 to 14 are counting through the 8 required pulses. The bits retrieved from each PSD's output are fed into a shift-register. The on-time of the waveform is thus given by $10 \text{ ns} \times 2^{13} = 0.164 \text{ ms}$, within the bounds required by the PSD.

To obtain the final high pulse, the output of the waveform generator is sent high if bits 21 through to 18 are zero, but 17 is a one. The resulting waveform is displayed in Figure 3.6.

3.16 Top board

A secondary daughterboard is needed for several reasons:

- The Gumstix has connectors on both sides of the board, each presenting a different set of signals. The bottom connector mates with the base board of the EyeBot M6, whilst the top connector requires a connection to bring the necessary lines back to the base board. The signals to connect to the LCD are located on the top connector. By placing the LCD on this board, the number of pins that need to be routed back down to the lower board is minimised.
- LCD modules come in varying sizes, colour depths and costs. As the PXA255's LCD controller is configurable for many types of LCDs, restricting the EyeBot M6 to one specific LCD is not desirable. By placing the LCD on a daughterboard, LCDs can be interchanged, depending on the application.
- Additional general purpose I/O (GPIO) lines — all 20 LCD lines can also act as general purpose I/O. If an application requires more digital I/O and can function without a 16-bit colour LCD, these lines can be utilised.
- A lot of difficulty was experienced in attempting to source a RoHS compliant speaker in Australia. By moving the speaker to a daughterboard, more

flexibility is given to the overall design. The audio amplifier circuitry was also placed on the top board with the speaker, reducing the complexity of the routing on the base board.

In order to ensure that different top boards are interchangeable, a standard interface was created. A rudimentary auto-detection method identifies which type of board is connected by defining certain LCD lines to be pulled up or pulled down. On start-up, the bootloader will read the ID of the connected device and pass this ID to the Linux kernel. The kernel can use this to correctly configure the LCD, and other devices connected to the top board.

3.17 Power supply

Given the array of devices on-board, numerous voltages are required. The FPGA requires 1.2 V, 2.5 V and 3.3V, the USB host requires 5 V, and the LCD requires 3.0 V, 3.6 V and 8.0 V. The main 5 V rail is supplied by an LM2678 switch-mode power supply, capable of passing 5 A of current. A TPS75003 regulator provides the three voltages required by the FPGA, whilst the LCD power supply is regulated with simple zener diodes.

Fast-response polyswitches are used on the board in preference to fuses, to avoid the hassles associated with fuses and the temptation of replacing them with an overspecified value. The servos and USB host ports have an independent polyswitch which can be monitored by the FPGA to detect in software if the polyswitch has tripped.

3.17.1 Power control

In order to fulfil the goal of minimising power consumption, many devices on the board were given facilities to be disabled or placed into a low power mode. A number of control signals were dedicated to disabling power for certain devices. These signals are documented in Appendix A. Devices that do not have a direct control signal for disconnecting power can be powered down through software. Specifically, the Ethernet and USB devices can be placed into standby mode using configuration registers and hence do not require a dedicated control line.

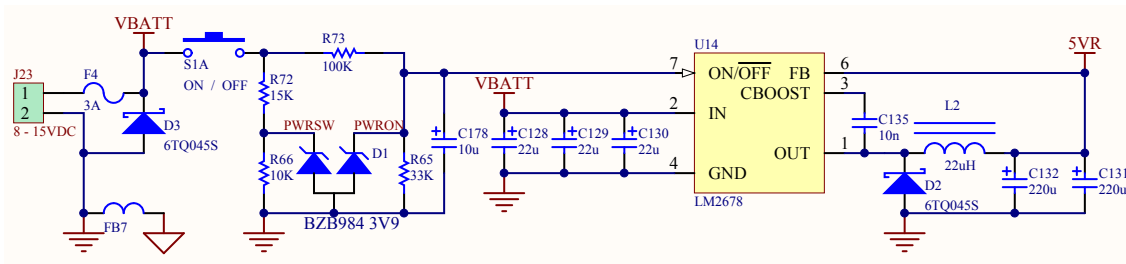


Figure 3.7: Circuitry for the software controlled power supply.

3.17.2 Power switch

In order to avoid the reliability issues associated with mechanical on/off switches, the design utilises a single SPST pushbutton. This, along with a GPIO pin from the PXA255 (connected to *PWRON* in Figure 3.7), is connected to the on/off pin of the main power supply IC (LM2678) through a resistor network. Both the switch and the GPIO send the on/off pin high, supplying power to the rest of the device. Thus in order for the device to stay on, the GPIO pin must be set high before the switch is released. The software on the PXA255 can then turn the device off by releasing the GPIO line.

By connecting an input pin on the PXA255 to *PWRSW*, the PXA255 can also sense when the button has been depressed or released. The zener diodes protect the CPU from excessive voltages, as *VBATT* may potentially be as high as 40 V.

Chapter 4

Software Design

4.1 Drivers

Linux is a freely available operating system and has already been ported to the PXA255 processor and Gumstix platform. This allowed development to occur much more rapidly, as most of the hardware was already supported. However, some of the devices added onto the EyeBot M6 are not in canonical locations and hence certain drivers needed to be modified in order to detect them.

4.1.1 Ethernet

The ASIX AX88976B Ethernet chip is advertised as NE2000-compatible — i.e. it is designed so that a driver for a standard NE2000 network controller will also operate correctly with this chip. This was nearly the case but some modifications were made:

- As the address lines were connected starting from A1, rather than the canonical A0, all register offsets were shifted left one bit.
- DMA support for the PXA255 processor was added to increase throughput.
- Support for link status information through the MII interface was added.

The device is also supported by the bootloader, u-boot. This allows reflashing to be performed over Ethernet rather than serial (reducing the time taken to reflash from minutes to seconds).

4.1.2 USB 2.0 Host

The EHCI specification[1] was created by Intel as a standard interface for communicating with USB 2.0 host controllers. As such, it is used by a majority of USB 2.0 devices in desktop and laptop PCs, with the benefit of only requiring a single EHCI-compliant driver. The Philips ISP1761 USB 2.0 host controller is advertised as “adapted” from the EHCI specification. Unfortunately, this means standard EHCI drivers are not compatible.

Fortunately however, Philips released Linux drivers for this device in May 2006, under the GNU General Public License. These drivers were written for a much older version of the Linux kernel (2.6.9), and specifically targeted for a particular x86 PCI card. In order to use this driver on the EyeBot M6 it needed to be:

- (a) ported from 2.6.9 to the kernel version on the Gumstix (2.6.17);
- (b) adapted to the PXA255 processor and architecture; and
- (c) adapted to the EyeBot M6 platform.

In order to complete (a), it was observed that the Philips drivers bore a strong resemblance to the standard EHCI driver in the Linux kernel. This is not surprising as the ISP1761 was adapted from the EHCI specification. Thus the easiest method of porting the driver to 2.6.17 was to observe the differences in the standard EHCI driver between versions 2.6.9 and 2.6.17, and attempt to merge those differences into the Philips driver. This was achieved with a small amount of creativity and made (b) and (c) seem quite straightforward in comparison.

In the process of debugging it was noticed that the USB chip was generating a disproportionate number of interrupts (in the order of 1000 per second). This was tracked down to the “Frame list rollover” event, which occurs when the 16-bit frame list counter rolls over from its maximum value to zero. It should however increment once every $125\mu\text{s}$, thus generating an interrupt every 8.192s. It is not yet known why this behaviour occurs but it needs to be isolated, as it incurs a significant impact on performance.

4.1.3 FPGA

The circuit was designed so that the FPGA could receive its configuration data by simply writing to the FPGA's address space. The configuration data appears on the data pins of the FPGA 8-bits at a time and a logic gate drives a rising edge on the configuration clock pin of the FPGA when data is ready and stable (Xilinx refers to this mode as Slave-Parallel configuration). This allows for a simple and efficient implementation in software.

A kernel module was written to make programming the FPGA from userspace a trivial task. In keeping with traditional UNIX paradigms, the kernel module provides a device node `/dev/fpga0` that will, upon writing to the device node, begin to program the FPGA. Thus to load bitstream into the device, a user can simply copy the bitstream onto the filesystem and run `cat bitstream > /dev/fpga0`.

Similarly, the bitstream can be compressed with a utility such as `gzip` and can be loaded by running `zcat bitstream.gz > /dev/fpga0`. An uncompressed image for the 500 000 gate FPGA on the board is 278 KB, regardless of how much logic is actually utilised within the FPGA. Unused logic appears to be represented by null bytes in the bitstream, thus the images generally compress proportionally to the amount of logic used.

The kernel module also allows userspace applications to directly access the FPGA's address space by implementing the `mmap()` call on `/dev/fpga0`. A process can open the device node, map the FPGA into its own address space with `mmap()` and perform memory-mapped I/O operations without any further assistance from the kernel. This allows for fast access to the FPGA and retains the added system reliability gained from memory protection — if the userspace program crashes, the entire system does not suffer. This makes both development and debugging much easier compared to the alternative solution of developing code within the kernel itself.

Interfaces are also provided that allow DMA to be performed directly to or from the FPGA. The use of DMA improves data throughput for contiguous data and allows the CPU to perform other instructions whilst waiting for data to arrive. This is discussed in more detail in Section 5.2.

4.1.4 Power Switch

By connecting the power switch to a GPIO line, the CPU can be informed of changes in the state of the switch via an interrupt. Debouncing is achieved in a kernel module by initiating a timer on each interrupt edge and only acting on the timer expiring (after 100 ms). Events from the power switch are fed to any userspace applications reading the device node `/dev/powerswitch`.

To avoid relying on userspace to power the device off, the kernel module also initiates a second timer when the button is pressed and cancels this timer if the button is released. This timer expires after one second and forces a power off of the system. As there is no other control to power off the system (short of removing the power source) placing this functionality within a single well-debugged kernel module will aid reliability and avoid wear on the battery or power connectors.

4.2 Boot time

A short boot time is a highly desirable property of an embedded system. In the development and debugging stage, one may be restarting the system several times in a minute. The EyeBot M5 has a sub-second boot time, which is practically imperceivable.

Unfortunately, the Gumstix platform in its default configuration has a boot time in the order of 15-20 seconds. This is unacceptable for what is a reasonably simple embedded system and slows the development of drivers and software. An analysis was undertaken of the time spent during boot of a default Gumstix to identify where the time was being spent. The stages of boot-up were observed over the serial console, and displayed in Table 4.1.

The largest contribution to boot time comes from the bootloader reading the compressed filesystem in search of the kernel to boot. As the location of the kernel image is dynamic, the filesystem must be scanned upon each boot. This search was eliminated by explicitly partitioning the flash into separate areas for the kernel and the filesystem, at the expense of convenience when reprogramming. The kernel is located at a known, defined location and copied directly into memory on start-up.

The second largest contribution to boot time arises from loading drivers for hardware. Whilst a large proportion of this is spent actually initialising the hardware,

Duration (s)	Cumulative Time (s)	Stage
	0	Power-on
0.3	0.3	First bootloader message
11.0	11.3	Bootloader loads kernel from filesystem
1.4	12.7	Kernel booted
0.6	13.3	udev service started
4.3	17.6	Hardware drivers loaded
3.1	20.7	Miscellaneous services started
0.2	20.9	Userspace ready

Table 4.1: Armed with a primitive stop-watch, the above timings were measured during the boot sequence of the Gumstix.

a small but noticeable amount of time can be saved by compiling drivers statically into the kernel, rather than as modules. The saving arises from not needing to traverse the filesystem and uncompress each individual binary module. It is not an ideal solution whilst developing drivers, but once a driver is deemed stable, it can transition to being statically compiled to keep boot-time minimal.

A large number of the services started by default on the Gumstix are not necessary (such as http and ssh) and can be disabled. Additionally, as userspace applications can begin immediately after the kernel has booted, the illusion of a fast boot time can be created by deferring the loading of extra modules and services.

After implementing these strategies and reducing the boot sequence to involve the minimum number of steps to be operational, a user interface can be displayed on screen 5 seconds from power on, and the remainder of the services are ready a further 4 seconds later. Whilst still not as fast as previous EyeBots, the modularity of the system outweighs any disadvantages. This however could be investigated further in the future.

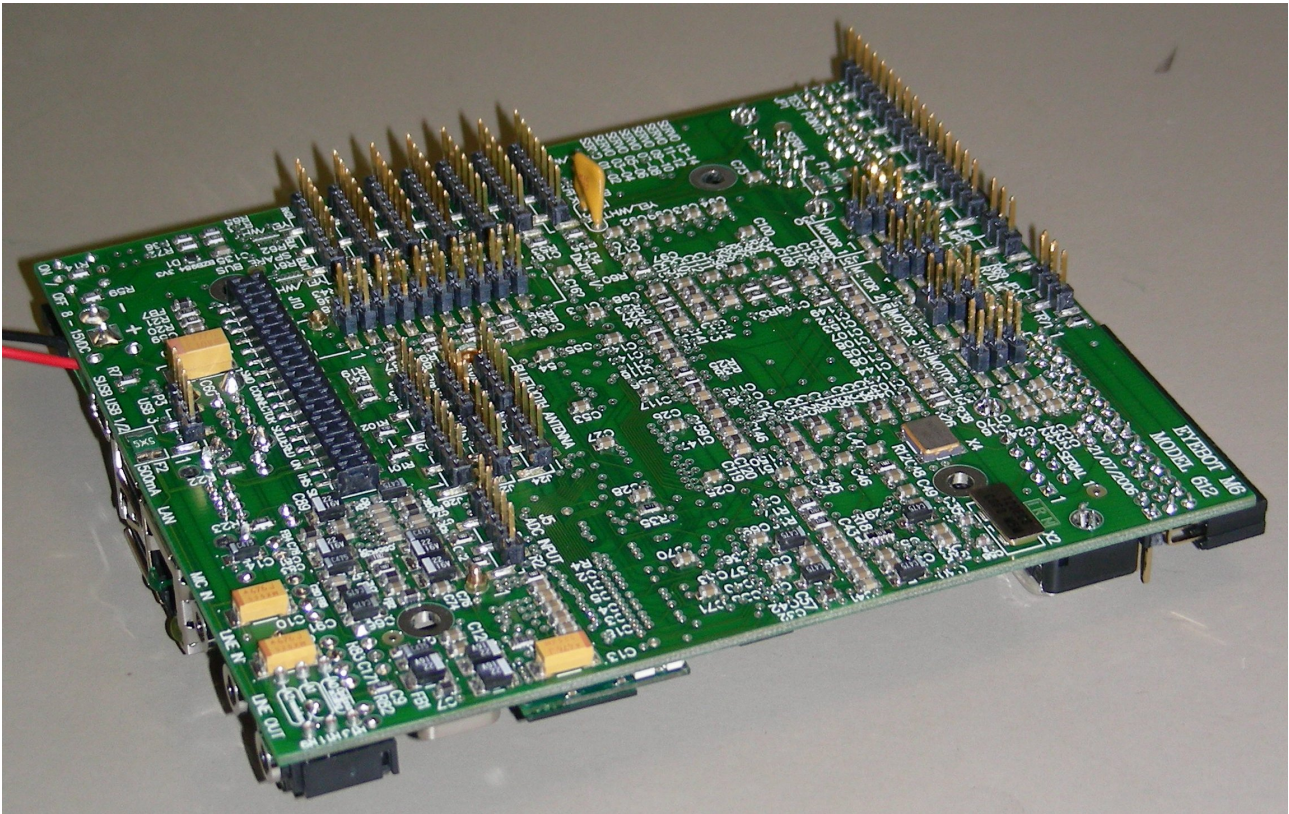
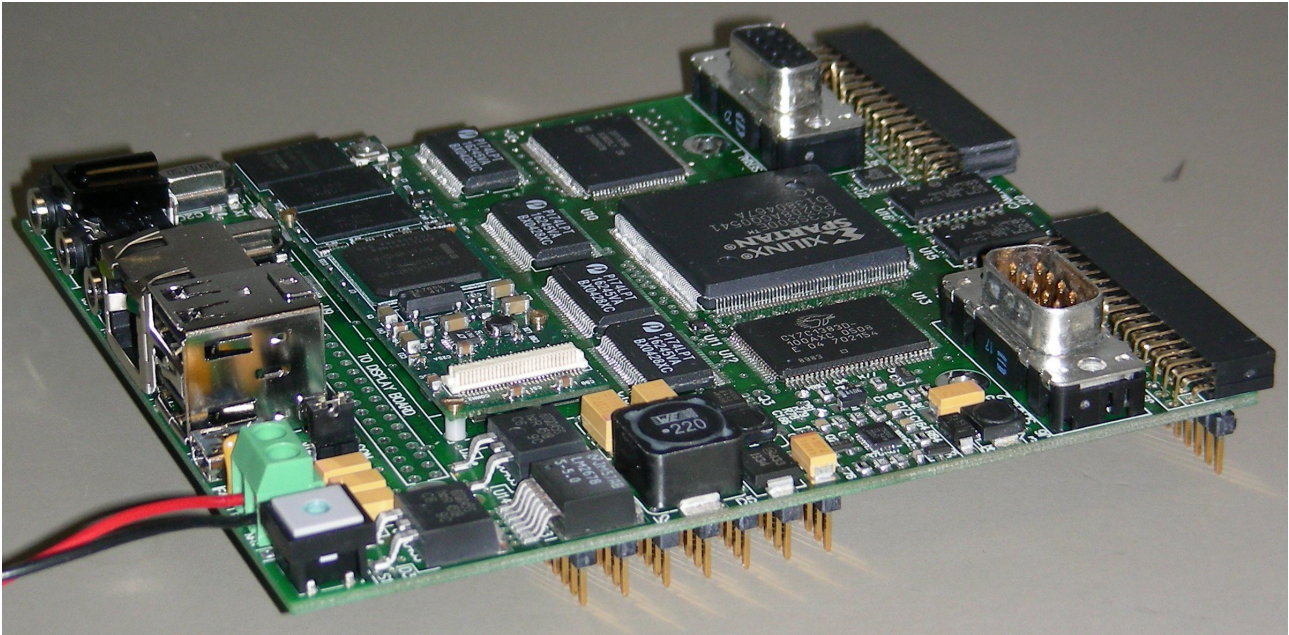


Figure 5.1: The completed board.

Chapter 5

Design Evaluation

A large amount of effort went into verifying the correctness of the design at the schematic stage. Unfortunately, a small handful of things were overlooked on the first iteration (as was inevitable).

- The data bus buffers were designed to protect the CPU from misconfigured peripheral ICs. However, they were configured in the schematic on the flawed assumption that there were no devices on the bus other than what was on the board and so the bus was always driven by the buffers. This is quite obviously wrong, as the SDRAM and boot flash on the Gumstix board share the same bus.

The solution was to rewire the \overline{OE} line of the buffer ICs to an additional logic gate so that the buffers only activated when a relevant chip-select was asserted. All required lines were available through vias on the board. With assistance

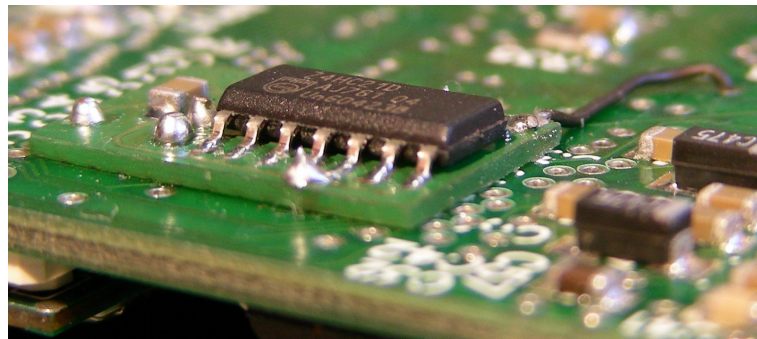


Figure 5.2: Mounting of the logic gate to control the data bus buffers' output.

from the workshop, the circuit modification could be made quite unintrusive (see Figure 5.2).

- The Ethernet oscillator circuit was missing a biasing resistor, and so the circuit never began oscillating. Connecting a 2 M Ω resistor in parallel with the crystal was sufficient to start the oscillator.
- The experimental circuitry for the Ethernet line interface did not bias the transmit/receive pairs correctly, or match the standard 100 Ω line impedance for 100 Mbit Ethernet over UTP (unshielded twisted pair). Even after modifying the circuit to correctly bias the pairs, the Ethernet connection would only operate at 10 Mbit. This experimental circuit was replaced with an Ethernet isolation transformer to provide the correct line impedance, enabling reliable 100 Mbit Ethernet, without transmission line effects.

Once these issues were overcome, the initial prototype board was fully functional and work could begin on developing drivers for the device.

5.1 Signal Integrity

After the circuit was functional, a closer analysis was performed to ensure that the board was operating as designed, and not just by sheer luck. The most susceptible signals were the high speed signals used for the FPGA's clock, the CPU bus and the SRAM. On the oscilloscope, the 50 MHz clock presented a peak-to-peak signal of 3.8 V and rise/fall times of 5 ns. These lie within the limits of the Spartan-3E and thus were deemed to be acceptable. The other high speed paths proved to be not quite as trouble-free.

5.1.1 CPU data bus

Transferring data to and from the CPU over the data bus was initially unreliable. Random bit errors with no particular pattern frequently appeared. Lowering the speed of the bus solved the issue but this was not an ideal solution, as throughput was diminished.

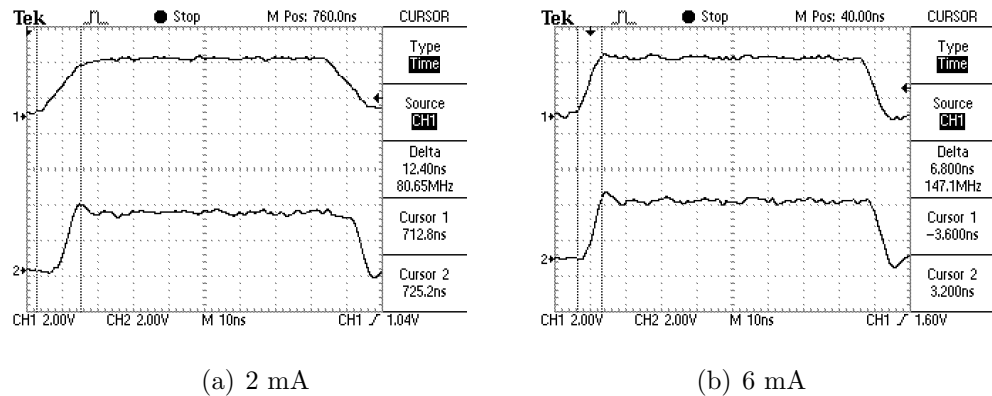


Figure 5.3: The effect of adjusting output drive current strength on the FPGA’s data bus lines. The upper trace is from a data bus output pin on the FPGA. The lower trace is the signal presented to the CPU after passing through the buffer.

For a Variable Latency I/O (VLIO) read, the PXA255 requires that the data be present and stable at its data pins 15 ns before \overline{OE} is deasserted. The fastest VLIO transfer rate asserts \overline{OE} for only 40 ns. Hence, the data must be presented to the CPU 25 ns after the falling edge of \overline{OE} . Allowing for the (maximum) 5.2 ns delay of the buffer ICs[40], this requires a response time of 20 ns or less from the FPGA.

When reading a register from the FPGA, this is not a problem, as low-delay combinatorial logic can be used to respond to requests from the data bus. However, when reading from a block RAM inside the FPGA, the access requires a clock — typically, the address is clocked into the block RAM on a clock edge and the data can be read out after 10 ns (i.e. on the opposite edge). Given the FPGA’s 50 MHz clock has a period of 20 ns, this pushes the limits of the required timings. Upon closer inspection with an oscilloscope, it became clear that the data bus lines from the FPGA were not rising and falling fast enough.

Xilinx’s tools offer two settings for adjusting the drive characteristics of output pins on the FPGA. The first is the slew rate, which sets the rate at which the outputs switch. The slew rate can be “slow” (the default) or “fast”. “Fast” was already chosen for the data bus lines. The second option is the drive current strength. The lowest drive current of 2 mA is selected by default, in order to reduce transmission line effects on long PCB traces. Increasing this to the next possible value of 4 mA reduced the bit errors substantially, however occasional errors still existed. A drive current of 6 mA eliminated all bit errors — this was verified by the error-free transfer

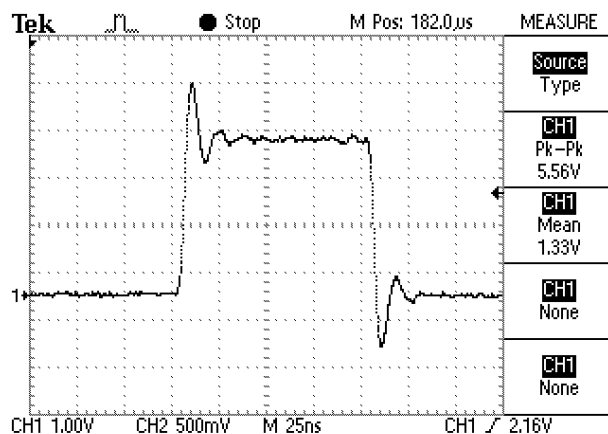


Figure 5.4: Overshoot on the \overline{PWE} signal.

of 100 GB of data.

The impact of adjusting the drive current on rise/fall times is clearly visible in Figure 5.3. In both the 2 mA and 6 mA traces, the output of the data bus buffer (shown in the lower trace) has a sharper transition. In the 2 mA trace, this transition occurs too late, adding several nanoseconds of delay — just enough to push the total path delay above the minimum acceptable.

5.1.2 CPU bus control lines

Whilst inspecting the write behaviour of the data bus, one signal stood out as being particularly unhealthy. The \overline{PWE} line was the only trace to exhibit large amounts of overshoot and ringing. As can be seen from Figure 5.4, nearly ± 1.2 V of overshoot was present on the 3.3 V signal. Given that no other signals presented such extreme behaviour, the only reason for the \overline{PWE} line to be different is its tracking on the board.

Examining the location of the \overline{PWE} trace on the PCB revealed why the signal suffered such severe overshoot (Figure 5.5). Not only was the entire track nearly 24 cm long, but it passed over two cuts in the ground plane. The track's length creates a significant capacitive component, whilst passing the track over the cut ground plane creates an significant inductance. The inductance creates the excessive overshoot. The combination of the two creates an LC resonant circuit, leading to the ringing observed in the oscilloscope capture.

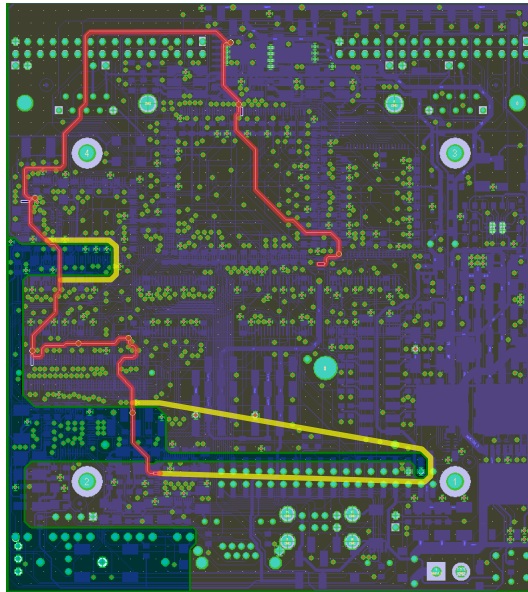


Figure 5.5: The \overline{PWE} track on the PCB is shown in red. The yellow line represents the inductance loops created by the cuts in the ground plane.

To confirm that the poor choice of tracking really was the cause of the signal degradation, some rough calculations of the expected resonant frequency of this circuit were compared to the observed behaviour on the oscilloscope. If the inductive component is modelled as two rectangular loops caused by the cuts in the ground plane, and the capacitive component is modelled as a parallel plate capacitor with the area of the \overline{PWE} track, the resonant frequency can be estimated.

A track of length 240 mm, width 0.18 mm and distance 0.2 mm from the ground plane, with a dielectric of $5\epsilon_0$ can be approximated as having 10 pF of capacitance, ignoring fringing effects¹. The two rectangular loops have dimensions 11 mm \times 8 mm and 54 mm \times 10 mm, giving inductances of 24 nH and 97 nH, respectively². This gives a period in the order of $T = 2\pi\sqrt{LC} = 7$ ns.

This result is a reasonable approximation to the 15 ns period of the ringing observed from the oscilloscope trace in Figure 5.4. Although this overshoot does not noticeably degrade performance, it incurs unnecessary oxide stress within the CMOS structures of the FPGA, USB and Ethernet devices, leading to an increased risk of failure. On the next revision of the board, the track was re-routed to reduce the

¹Fringing effects in fact have a substantial impact on the capacitance in this case, but we expect the answer to lie within a similar order of magnitude.

²These calculations are based on a wire (return path) diameter of 14 mil (1/1000th of an inch) and a relative permeability of 1.

track length and a shorter return path was added for the signal.

5.1.3 SRAM interface

The interface between the SRAM and FPGA operates flawlessly at 50 MHz. However, both the SRAM and FPGA are capable of operating at up to 100 MHz. By clocking the SRAM interface at a faster rate than the rest of the FPGA, no single component inside the FPGA can saturate the SRAM bus. This is highly beneficial as memory bandwidth-intensive operations, such as FFTs and stereo vision algorithms, can operate without starving a camera supplying frames or the CPU reading results.

Inside the FPGA, the SRAM interface (described in more detail in [4]) is decoupled through the use of asynchronous FIFOs to queue read and write requests. Using a DFS (Digital Frequency Synthesizer) block, the SRAM can be operated at a range of frequencies, achieved by multiplying and/or dividing the 50 MHz clock by integers in the range from 2 to 32. Unfortunately, attempting to run the SRAM at 100 MHz failed with frequent bit errors. These bit errors only occurred on reading from SRAM; writing to the SRAM did not produce an error³.

Through experimentation, it was discovered that the fastest speed at which reads could be achieved was 83.3 MHz. Once again, investigation of the signal lines with an oscilloscope revealed the cause. On a 50 MHz signal, the rise and fall times of the data bus lines for writes to the FPGA were both 4 ns. When performing reads, the rise and fall times were measured to be 6 ns. Thus any signal that switches faster than $\frac{1}{6\text{ ns}+6\text{ ns}} = 83.3\text{ MHz}$ can not be reliably guaranteed. This agrees with the experimental results obtained.

Adjusting the output drive current strength (as was done for the CPU bus in Section 5.1.1) offers no benefit, as it does not influence the SRAM's output characteristics. Instead, the capacitance of the tracks would need to be reduced by shortening the traces, avoiding vias and/or rearranging the components. This was not done due to time constraints, but should be considered in future revisions of the board.

³In order to test reading and writing independently, a known good FPGA image (operating at 50 MHz) was loaded into the FPGA to perform one half of the test.

5.2 I/O Bandwidth

As the target application of the platform is real-time image processing, throughput must be maximised through the critical image data paths. These paths are: from the cameras to the FPGA; the FPGA to the CPU; and the CPU to real-world interfaces (such as the LCD, Ethernet and USB).

The camera to FPGA interface must be designed to accommodate the pixel clock frequency of 17.73 MHz. Past work at The University of Western Australia with these cameras have utilised buffer chips and other circuitry for 5 V \rightarrow 3.3 V level conversion. Unfortunately, that circuitry introduced a sufficiently large reactance, causing the signal to be degraded due to lengthy rise and fall times. Learning from these discoveries, the EyeBot M6's camera connections to the FPGA avoided any intermediate circuitry, were kept close to the ground plane and as short as feasibly possible.

The FPGA to CPU interface could be considered the most critical path on the entire board, as the CPU is where the intelligent processing can finally begin. To be able to transfer images in real-time to the CPU, a fast bus interface is required. A 352 \times 288 pixel image in 16-bit colour at 50 frames per second requires a transfer rate of 9.67 MB/s. Ideally, the system should be capable of streaming this amount of data constantly from the FPGA to the CPU.

Using the VLIO transfer mode of the PXA255, the theoretical upper limit on the transfer rate over a 16-bit bus is 22.4 MB/s (see Figure 5.6). This assumes that burst transfers are always performed (to avoid unnecessary set-up/hold delays) and does not allow for any other devices on the bus, such as the LCD and other peripherals which require a fixed proportion of the bus's bandwidth.

Some empirical testing provided the results shown in Figure 5.7(a). Three different methods for reads were trialed.

MMIO mode — Memory mapped I/O is the simplest method of data transfer.

In this mode, the CPU requests one 16-bit word at a time from the FPGA through its memory-mapped I/O space. The CPU is unable to service any other tasks whilst waiting for data from the FPGA, but both user-mode and kernel-mode tasks that wish to access the FPGA require no special interface. Each 16-bit read has configurable setup times and hold times, as documented Section 6.7.6 of [41].

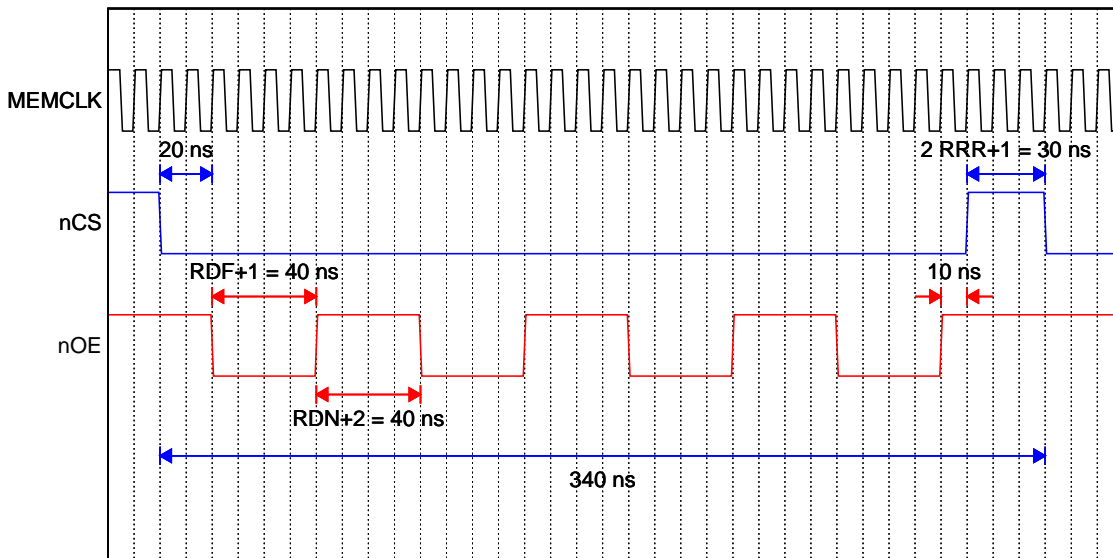


Figure 5.6: Minimum timing diagram for a VLIO burst-of-four read from the FPGA. A period of 340 ns between subsequent read requests gives a theoretical upper limit of $\frac{8 \text{ bytes}}{340 \text{ ns}} = 22.4 \text{ MB/s}$ on a 16-bit bus.

The values for RDF, RDN, RRR determine the timing characteristics of VLIO accesses, and must be configured through the PXA255's MSCx registers, as per Section 6.7.3 of [41]. Above, RDF, RDN, RRR are set to their minimum values of 3, 2 and 1, respectively.

DMA via kernel — Using DMA has several advantages over MMIO mode transfers:

- The CPU is available to process other instructions whilst waiting for data to arrive.
- The DMA controller is aware that multiple sequential bytes will be read, and hence can optimise accesses using burst transfers.
- The CPU does not also have to perform the subsequent write to memory.

Transfers are performed by the DMA controller, which is external to the CPU and has no awareness of the page translation tables in use by the CPU. Hence all addresses used by the DMA controller must be physical memory addresses, not virtual addresses. This means the destination pages for DMA must be contiguous in physical memory. Only the kernel can request such pages; contiguous pages in a userspace process are only contiguous in the virtual address space and are not guaranteed contiguous in physical memory.

Due to this limitation, in order to use DMA to transfer data to userspace applications, the data must be handled twice — once to perform the DMA into contiguous pages accessible by the kernel and then again to copy it to userspace. Despite this performance penalty, the speed gain is still significant in comparison, nearly tripling the speed of MMIO mode. This speedup is largely from the utilisation of burst transfers on the bus.

If the second copy could be avoided, throughput would be improved further.

DMA to userspace — Facilities to perform DMA to userspace have not yet entered the mainstream Linux kernel, however work has been done to achieve this on PCI-based platforms[42], seeking to be merged in the next major development cycle of the Linux kernel. Similar ideas are being pursued to improve the efficiency of the Linux networking stack[43], with speed improvements of up to 80% on multi-processor machines.

A similar scheme has been used on the EyeBot M6 to provide a physically-contiguous memory region to a userspace process that can then be used for DMA. When such a memory region is requested, it is given two virtual address mappings — one in the kernel's address space (which is in-fact a 1:1 mapping to physical RAM), and a second in the process's own virtual memory area. Care needs to be taken to maintain coherency with the PXA255's data cache.

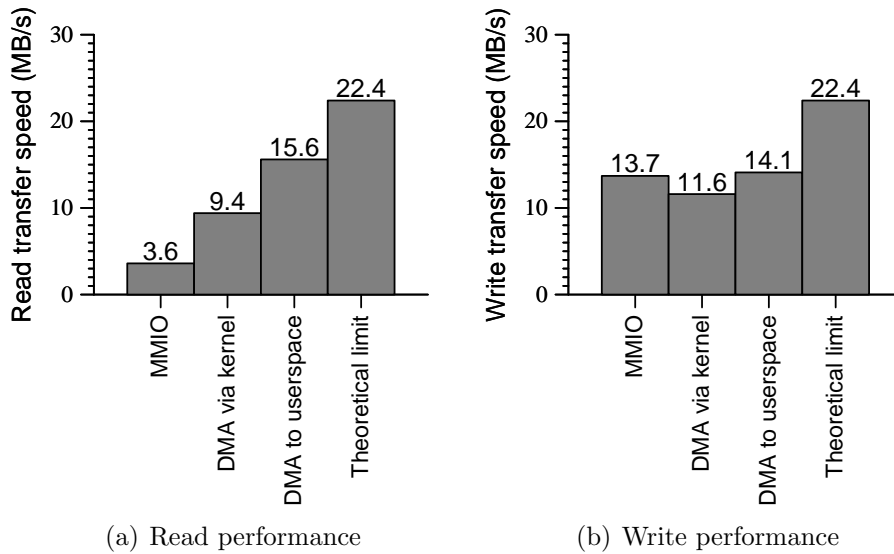


Figure 5.7: Empirical performance measurements using VLIO.

Caching policies are applied through the MMU’s pagetables, and hence apply to virtual addresses. The Linux kernel’s DMA routines take care of cache coherency to the kernel’s virtual address mapping but not the userspace address mapping. Thus after performing the DMA, any data cache-lines associated with the virtual mapping must be explicitly flushed.

Empirical results (shown in Figure 5.7(a)) demonstrate DMA to userspace transfer speeds to be 66% faster than DMA via the kernel, and more than four times as fast as MMIO mode. Combined with the ability to perform other processing tasks whilst waiting for data to arrive, this mode of transfer offers the optimal solution for streaming images in real-time from the FPGA.

In Figure 5.7(b), empirical results show that writing to the FPGA is in fact faster via MMIO than performing DMA via the kernel. This arises from two factors — the PXA255 coalescing writes into burst transfers improving the speed of MMIO, and the need for a second memory-to-memory copy from kernel-space into userspace slowing down the DMA process. The speed of MMIO is not significantly slower than direct DMA from userspace, suggesting that the extra code complexity involved in ensuring cache coherency is not beneficial.

Further improvements in transfer speed could be achieved by utilising a bus access method other than VLIO. This requires an extra line to be routed from the CPU

Component	Minimum	Maximum	Typical
Base system	1 200 mW	2 400 mW	1 800 mW
Ethernet (100 Mbit)	0.4 mW	400 mW	400 mW
AC97	3.3 mW	100 mW	50 mW
FPGA	0 mW	855 mW	400 mW
SRAM	0 mW	577 mW	400 mW
Cameras	0 mW	132 mW	132 mW
USB 2.0 Host	0 mW	117 mW	80 mW
LCD	0 mW	77 mW	47 mW
Motor Controllers	0 mW	840 mW	600 mW
Motors	0 mW	10 000 mW	0 mW
Servos	0 mW	10 500 mW	0 mW
PSDs	0 mW	1 050 mW	0 mW
TOTAL	1 204 mW	25 848 mW	3 809 mW

Table 5.1: Estimated power consumption under stand-by conditions, worst-case conditions and one typical usage scenario.

to the FPGA (\overline{WE}), for which there was no spare FPGA pin on the initial revision. The second revision of the board has freed up one such pin and has the \overline{WE} line routed through, allowing the possibility for the FPGA to emulate an SRAM-like device and further increase transfer speed.

A 32-bit data bus, rather than the chosen 16-bit bus, would precisely double the achievable speed. However, following this path would require a larger board in order to physically fit another 16-bit data buffer, and further complicate the already densely routed PCB.

5.3 Power Consumption

As numerous target applications of the EyeBot M6 will be battery operated, the ability to minimise power consumption is advantageous. Table 5.1 lists:

- the minimum power that can be drawn by each device on the board;
- the maximum power that may potentially be drawn by each device on the board;
- empirical values of power usage, measured in one typical scenario (specifically image-processing — no motors, servos or PSDs, but with two cameras, the

FPGA, SRAM and Ethernet enabled).

Each of the components in Table 5.1 (except for the base system) can be enabled or disabled independently, allowing for a very fine grained approach to managing power consumption.

For minimum power consumption, all devices on the board other than the CPU must be disabled. The 1.2 W consumed is due to the fact that the PXA255 continues running at full speed. The PXA255 supports low-power modes which have not been investigated, but could potentially drop power consumption to below 100 mW. Future work will attempt to minimise the power consumption as much as possible, and still allow the device to resume in response to interrupts.

5.4 Stereo Vision

As described in Section 3.3.2, one intention of fixing the camera positions on the board was to coerce corresponding scan lines of the cameras to lie on epipolar lines. This reduces the search space for stereo vision algorithms implementing area-based matching. The premise of the model required that the cameras be manufactured identically.

Of the cameras available, only one combination of two cameras gave results that were close to ideal (shown in Figure 5.8). Other combinations exhibited clear differences in the manufacturing of the camera modules. The imaging sensor on one of the camera modules was raised slightly on an edge, and thus not coplanar with any of the other modules. Although the other modules were coplanar, they possessed subtle but noticeable differences in their vertical offsets and rotational components. The vertical offset can be attributed to differences in the lens mounting. The rotational component arises from the positioning of the CCD device on the board itself.

The lack of consistency between camera modules means that a stereo vision system must either carefully choose matched cameras or implement an initial rectification stage to project each image into the same plane. The latter approach requires a calibration routine to calculate the required transform. The calibration only needs to be performed once for a given pair of cameras.

Projection into the plane is often approximated by an affine transformation. A space-efficient implementation of an affine transformation in the FPGA could potentially



Figure 5.8: Images of an alignment test pattern, captured simultaneously from both cameras on the EyeBot M6.

be achieved in around 4 320 logic cells[44], or around 40% of the logic in Spartan-3E FPGA on the EyeBot M6.

5.5 Optimising image processing functions on the PXA255

Although the main aim of this hardware platform is to remove repetitive image processing tasks from the CPU and implement them in the FPGA, this may not always be feasible or desirable. For example when prototyping algorithms, writing and verifying C code is often much quicker than the equivalent task in VHDL code. Thus being able to improve the performance of CPU-level code is highly desirable. Assuming that an algorithm cannot be macro-optimised any further (its complexity is fixed), areas for micro-optimisation need to be investigated.

As discussed in Section 3.1, the PXA255 offers the ARMv5TE instruction set, with DSP-enhancements. Many of these extra features are automatically utilised by the GNU C compiler⁴. Instructions that are not quite as straight-forward for the compiler to optimise, such as saturating addition/subtraction or count leading zeroes, can be utilised through the use of intrinsics. (Intrinsics allow access to architecture-specific instructions but can be implemented in a portable fashion).

Resorting to optimisation through writing assembly code is generally undesirable, as the code no longer remains portable and becomes harder to maintain. However, by understanding what assembly instructions can be generated for the ARMv5TE

⁴The parameter `-march=armv5te` needs to be passed to the `gcc` command in order for the DSP extensions to be used.

instruction set, C code can be written to encourage GCC to create more optimal output. As an example, some basic code to apply a mask to an image was analysed.

The code in its simplest form is shown in Listing 5.1. It performs pair-wise multiplication on two 8-bit images, storing the upper 8-bits of the 16-bit result. The compiler used was gcc 3.4.5 with optimisation level 2. The generated assembly⁵ has an inner loop of 9 instructions, an outer loop of 15 instructions, and takes 8.9 ms for a 352×288 image on the 400 MHz PXA255. The first observation is that the nested loops reduce the effectiveness of the branch predictor.

```
void apply_mask_c_1(img_t image, img_t mask, img_t result) {
    int x, y;
    for (y = 0; y < HEIGHT; y++)
        for (x = 0; x < WIDTH; x++)
            result[y][x] = ((image[y][x] * mask[y][x]) >> 8);
}
```

Listing 5.1: Code to apply a mask to an image, in its simplest unoptimised form. `img_t` is a 2-dimensional array of 8-bit values.

By utilising the knowledge that a 2-dimensional array is stored contiguously in memory, the code can be reduced to a single loop using pointers into the array (Listing 5.2). The generated assembly has a single loop of 8 instructions and completes in 8.3 ms.

```
void apply_mask_c_2(img_t image, img_t mask, img_t result) {
    int i;
    u8 *p, *q, *r;
    p = (u8*)image;
    q = (u8*)mask;
    r = (u8*)result;
    for (i = 0; i < HEIGHT*WIDTH; i++)
        *r++ = ((*p++) * (*q++))>>8;
}
```

Listing 5.2: Acting on the knowledge that the 2-dimensional arrays are stored contiguously allows one loop to be used instead of two.

By forgoing the use of a loop counter, as shown in Listing 5.3, one instruction is

⁵The generated assembly for all the routines in this section is included in Appendix B.

```
void apply_mask_c_3(img_t image, img_t mask, img_t result) {
    u8 *p, *q, *r, *end;
    p = (u8*)image;
    q = (u8*)mask;
    r = (u8*)result;
    end = p + (HEIGHT*WIDTH);
    while (p != end)
        *r++ = ((*p++) * (*q++))>>8;
}
```

Listing 5.3: Replacing the unnecessary loop variable eliminates an instruction from inside the loop.

shaved off the size of the loop. Unfortunately, this code takes precisely the same execution time as the previous attempt with 8 instructions in the inner loop (8.3 ms). This is attributed to the load requiring three cycles, assuming the data to be loaded is in the data cache. If an instruction that requires the result of a load immediately follows, it will stall for two cycles. In this case the result of the load is used two cycles later and hence stalls for one cycle, effectively giving the loop the same execution time as the previous attempt.

Loop unrolling is another common technique for improving code performance, as it avoids the penalty of branching. A compiler flag exists for gcc to perform loop unrolling, however it does not give any benefit in this case, as the XScale's branch predictor already predicts the branch accurately, so no penalty is incurred. Instead, the loop can be unrolled by hand four times in order to perform writes as 32-bit words rather than 8-bit words. This increases the size of the loop to 20 instructions but achieves four bytes per iteration, thus gives an average of 5 instructions per iteration. It also requires that the destination buffer is aligned to a 4-byte boundary. This code (shown in Listing 5.4) takes 5.0 ms per frame to execute. Performing the loads as 32-bits offers no benefit, as more instructions are required to extract the four 8-bit bytes than to perform the individual reads.

The PXA255 CPU will complete most data processing instructions in one clock cycle, unless the following instruction requires the result shifted by an explicit number of bits. If a shifted result is required in the following instruction, the instruction pipeline will stall for one cycle waiting for the result. In the previous method, the result was built sequentially using bit shifts at each stage, incurring pipeline stalls.

```
void apply_mask_c_4(img_t image, img_t mask, img_t result) {
    u8 *p, *q, *end;
    u32 *r;
    p = (u8*)image;
    q = (u8*)mask;
    r = (u32*)result;
    end = p + (HEIGHT*WIDTH);
    while (end != p) {
        u32 res1, res2, res3, res4;
        res1 = (*p++ * *q++) >> 8;
        res2 = (*p++ * *q++) >> 8;
        res3 = (*p++ * *q++) >> 8;
        res4 = (*p++ * *q++) >> 8;
        *r++ = res1 | (res2 << 8) | (res3 << 16) | (res4 << 24);
    }
}
```

Listing 5.4: Loop unrolling to perform writes 32-bits at a time.

If instead the 32-bit result was constructed in parallel from two intermediate 16-bit results, the linear dependency tree is removed. This spreads the dependency requirements between registers so that the likelihood that the instruction pipeline will stall is minimised (it is assumed that the compiler is aware of where pipeline stalls occur and can schedule the instructions appropriately).

This code is shown in Listing 5.5. The assembly generated by this code actually has an inner loop of 21 instructions — one instruction longer than previously, giving an average of 5.2 instructions per iteration. However, the code executes in 4.6 ms per frame. This is almost half the time required for the initial implementation!

These results have all been achieved without resorting to assembly code but required examining the assembly output produced by the compiler and knowledge of the CPU architecture. Hand-coding assembly code is not only a slow and error-prone process, but tends to produce less efficient code unless the coder knows precisely how to schedule instructions optimally. An assembly routine was coded to perform the above task (`apply_mask_asm_2_1`, shown in Appendix B) and achieved an execution time of 4.5 ms per frame — not significantly faster than the fully optimised C code. The efficiency of the functions presented here are summarised in Table 5.2.

As the gcc compiler understands many of the intricacies of the XScale architecture,


```

void apply_mask_c_5(img_t image, img_t mask, img_t result) {
    u8 *p, *q, *end;
    u32 *r;
    p = (u8*)image;
    q = (u8*)mask;
    r = (u32*)result;
    end = p + (HEIGHT*WIDTH);
    while (end != p) {
        u32 res1, res2;
        res1 = *p++ * *q++;
        res1 = res1 >> 8 | ((*p++ * *q++) & 0xff00);
        res2 = *p++ * *q++;
        res2 = res2 >> 8 | ((*p++ * *q++) & 0xff00);
        *r++ = res1 | (res2 << 16);
    }
}

```

Listing 5.5: Building the result in parallel rather than sequentially removes unnecessary pipeline stalls.

Function	Time per frame	% Gain
apply_mask_c_1	8.9 ms	0%
apply_mask_c_2	8.3 ms	7%
apply_mask_c_3	8.3 ms	7%
apply_mask_c_4	5.0 ms	43%
apply_mask_c_5	4.6 ms	48%
apply_mask_asm_2_1	4.5 ms	49%

Table 5.2: Timing and efficiency gains for various optimisations of an image masking routine.

it can achieve near-optimal code with substantially less effort from the programmer, compared to writing assembly by hand. The C code also remains portable to other architectures and platforms, whereas optimised assembly code is of no use. Thus, optimising C code based upon knowledge of the architecture is a preferable approach to improving execution speed⁶.

⁶Appendix A of [45] details methods of optimising assembly routines. It is targeted at developers writing in ARM assembly and optimising compiler writers, but gives a deeper understanding of how an optimising compiler may be exploited to generate more efficient code.

Chapter 6

Conclusion

Over the course of this project, a high-performance embedded system was designed, developed and evaluated, for the purposes of real-time image processing. The system provides a highly adaptable hardware and software platform by combining the parallelism of programmable logic with the versatility of a fast 32-bit RISC CPU. Through optimising the flow of data through the system, images can be processed efficiently in order to achieve real-time speeds.

The design was built upon the experiences of previous FPGA-based imaging devices, and has been adapted for use as a mobile robotics platform. Two cameras were connected directly to the FPGA, allowing stereo vision algorithms to be utilised to achieve depth perception. In addition, power consumption was minimised through a fine-grained power management scheme.

The performance of the design was analysed in order to improve the speed of data transfers. Techniques were also explored for improving the efficiency of image-processing code. Together, the system's resources are effectively utilised to maximise throughput from end to end.

It is hoped that this platform will serve the needs of high-performance image processing applications for many years to come.

6.1 Future Work

Creating or adapting an appropriate hardware platform is often the a very time-consuming task for an embedded image-processing project. As the EyeBot M6

provides a system tailored for image processing, it can serve as the starting point for a vast range of computer vision-related projects.

The next step in making hardware image processing easily accessible, is the creation of a library of pluggable VHDL image processing routines. This allows a user to request images from the camera that have already had a set of transformations applied. The Xilinx tools offer a graphical block-level editor, allowing VHDL components to be connected on-screen to form a single FPGA programming image. This method could potentially be used to graphically connect a sequence of image processing components together, requiring no knowledge of VHDL or the underlying system.

As the successor to previous EyeBot generations, a port of the RoBIOS operating system will be completed to allow existing applications to run unmodified. RoBIOS provides a standardised interface to motors, servos, quadrature encoders, position sensing devices and other hardware devices commonly found on robotic platforms. It also offers high-level control functions for navigation and motor control.

Further work to be performed on the platform includes:

User interface — a light-weight toolkit with touchscreen support needs to be written or adapted to the EyeBot M6. A facility to export the user interface over the network using a remote desktop protocol such as RDP or VNC would allow a portable method of remotely controlling the EyeBot.

Application interface — a simple, documented method of loading user applications onto the device over USB to make life easier for application developers.

FPGA I/O standardisation — the devices attached to the FPGA (such as motors, servos, and PSDs) require standardised addresses for libM6 to access. A definitive bitstream providing access to all devices on the FPGA needs to be created and versioned.

ISP1761 bug — isolating the ISP1761 interrupt bug described in Section [4.1.2](#).

Additional areas that could be explored on the platform include:

Real-time Linux — for more complicated control applications where bounded determinism is mandatory, a real-time operating system is required. Real-time

ports of the Linux kernel are available, but drivers will need to ensure they do not interfere with the operation of the real-time scheduler.

Improving performance using non-VLIO transfers — the second revision of the board will give the FPGA access to the PXA255's \overline{WE} signal, allowing transfers to be performed with faster transfer modes than VLIO.

Partial reconfiguration — the board has signals connected that potentially allow partial reconfiguration to be performed. Partial reconfiguration could be used to transparently change image processing algorithms without affecting operation of the rest of the device.

Power consumption — although all peripherals on the board can be disabled, the PXA255 CPU itself never enters a low-power mode. The PXA255 offers a rich set of power-saving modes. Investigating these may allow the EyeBot M6 to remain in standby for over a week. Driver support for suspend/resume will constitute a large portion of this work.

The development of the EyeBot M6 has opened up a world of possibilities for easily experimenting with embedded vision systems, limited only by one's creativity and imagination¹. Building up a library of reusable software and VHDL components will accelerate the development of future systems, allowing the rapid creation of a wide variety of applications. This project has laid down the foundations for autonomous robots, vehicles, submarines and other devices to benefit from a powerful imaging system.

¹... and the size of the FPGA.

Appendix A

Board Detail

A.1 Power Control Signals

Signal	Connected to	Purpose
PWRON	PXA255 GPIO32	When high, keeps the main regulator powered.
5VEN	AC97 GPIO2	When high, supplies 5 V power to the motor drivers, servos and USB ports.
PWFPGA	AC97 GPIO0	When high, enables the 2.5 V and 1.2 V power supplies for the FPGA, and the 50 MHz crystal.
FCFG	AC97 GPIO9	When high, sinks 30 mA of current from the 2.5 V rail — must be high when programming the FPGA.
FROFF	FPGA P144	When high, disables the SRAM.
PWOFF	AC97 GPIO5	When high, disables Camera 1 and places the SRAM into standby.
CAMOFF	AC97 GPIO4	When high, disables Camera 2

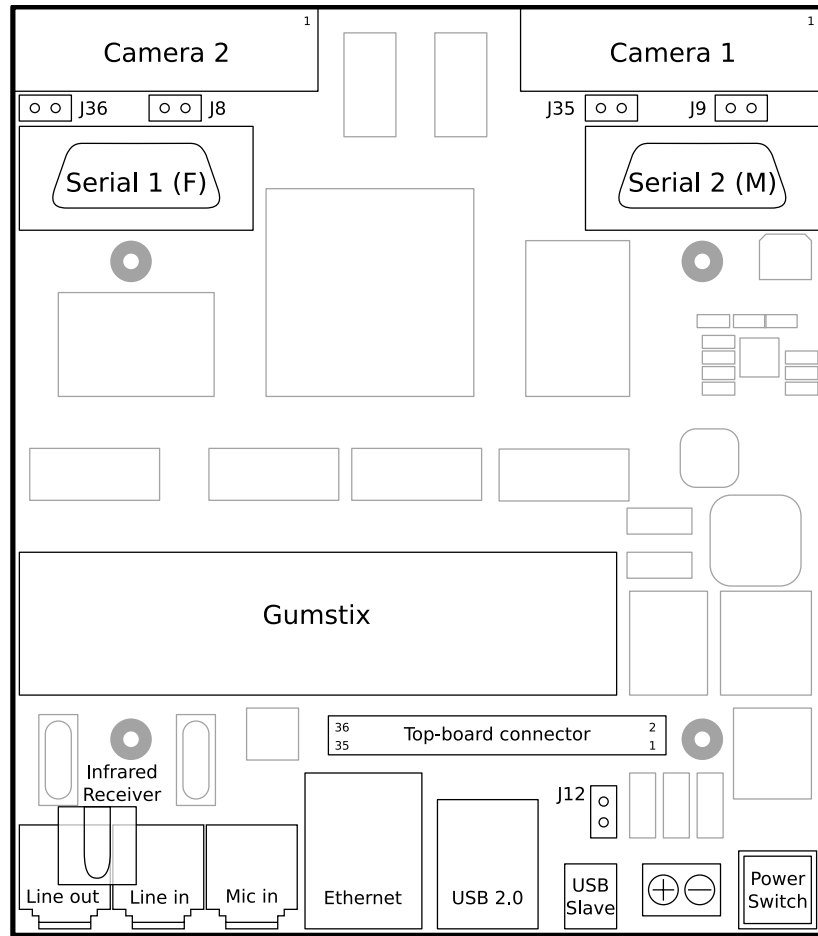
A.2 Top view

A.2.1 Jumpers

- J8 On: connect RTS pin of Serial 2 to 5 V
- J9 On: connect RTS pin of Serial 1 to 5 V
- J12 On: disable console on Serial 1
- J35 Composite Video output from Camera 1
- J36 Composite Video output from Camera 2

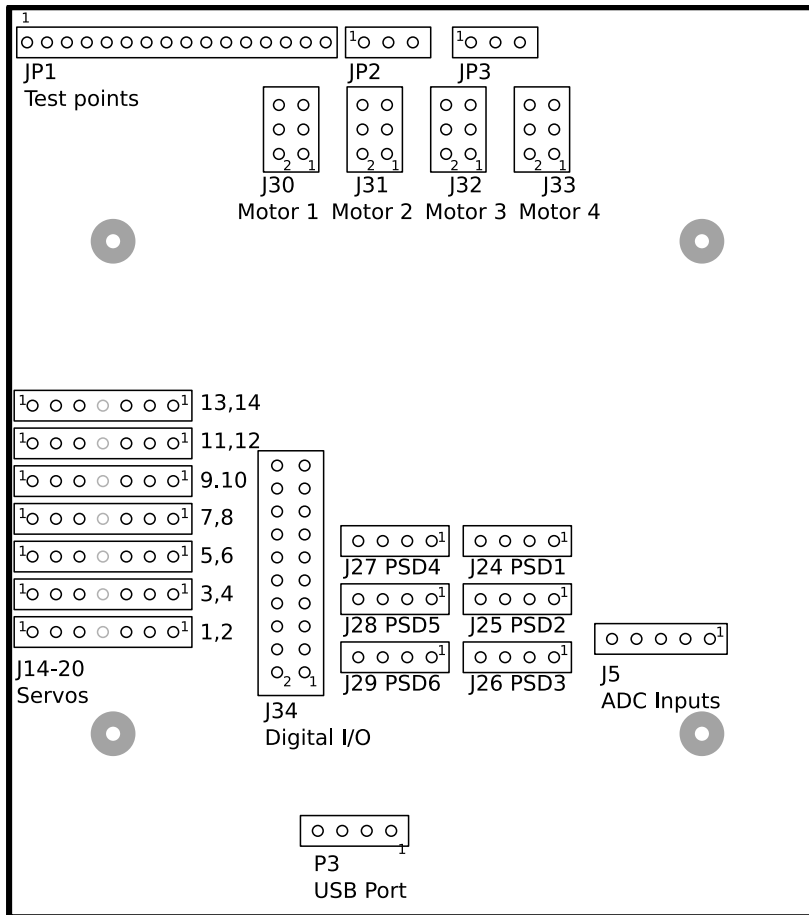
A.2.2 Top board connector pinout

Microphone Input	1	2	Microphone Ground
Speaker Output	3	4	Analog Ground
5 V	5	6	Ground
VBATT	7	8	3.3 V
Digital I/O 0	9	10	Digital I/O 1
Digital I/O 2	11	12	Digital I/O 3
Digital I/O 4	13	14	Digital I/O 5
Digital I/O 6	15	16	AC97 Sync
Infrared Signal	17	18	AC97 Reset
ADC synchroniser	19	20	AC97 Bit Clock
AC97 Data In	21	22	AC97 Data Out
I ² C Serial Clock	23	24	I ² C Serial Data
Touchscreen X+	25	26	Touchscreen Y+
Touchscreen X-	27	28	Touchscreen Y-
Power Supply Hold	29	30	Serial 2 Rx
Serial Console Enable	31	32	Serial 2 Tx
Slave USB-	33	34	Serial 1 Rx
Slave USB+	35	36	Serial 1 Tx



Pin 1 of the camera module is marked “Y0”.
Cameras hang below the board when mounted.

A.3 Bottom view



A.3.1 Connectors

JP1 — Test points

Warning: Do not pull up/down these signals without a series resistor.

1	Pull high to force FPGA power on (1.2 V and 2.5 V rails)
2	3.3 V
3	Ground
4	3.3 V
5	Pull high to force 5 V line
6	3.3 V
7	Pull high to force power circuitry to stay on
8	3.3 V
9	VBATT
10	Ground
11	Connected to power button
12	5 V
13	2.5 V
14	Ground
15	1.2 V
16	Ground

JP2, JP3 — Motor power

JP2 controls the power source for motors 1 and 2. JP3 controls the power source for motors 3 and 4. Both have the following pinout:

1	5 V
2	Motor power
3	VBATT

Thus a jumper from pin 1-2 will supply 5 V to the motors, and a jumper from pin 2-3 will supply the battery voltage to the motors. Alternately, an external supply can be connected to pin 2. Ensure that this supply is within the specifications of the L293DD motor driver IC.

J30–33 — Motors

1	Motor -
2	Motor +
3	Ground
4	V _{CC} (5V)
5	Encoder B
6	Encoder A

J14–20 — Servos

1	Signal
2	5 V
3	Ground

J24–26 — PSDs

1	Ground
2	Clock Input
3	5 V
4	Data Output

J5 — ADC Inputs

1	5 V
2	Analog Input 0
3	Analog Input 1
4	Analog Input 2
5	Analog Ground

J34 — Digital I/O

The digital I/O pins are divided into two banks of 8 pins each. Each set of 8 are be configured to be simultaneously inputs or outputs.

3.3 V	1	2	5V
DIO 0/0	3	4	DIO 0/1
DIO 0/2	5	6	DIO 0/3
DIO 0/4	7	8	DIO 0/5
DIO 0/6	9	10	DIO 0/7
DIO 1/0	11	12	DIO 1/1
DIO 1/2	13	14	DIO 1/3
DIO 1/4†	15	16	DIO 1/5†
DIO 1/6†	17	18	DIO 1/7†
Ground	19	20	Ground

† These I/O lines are shared with Camera 2 and are not available if Camera 2 is in use.

P3 — USB Port

This port is designed to connect to a standard USB port cable, as found inside PC motherboards.

1	Ground
2	Data -
3	Data +
4	5 V

Appendix B

Assembly Listings for Section 5.5

```
000001d0 <apply_mask_c_1>:
 1d0: e92d40f0 stmdb    sp!, {r4, r5, r6, r7, lr}
 1d4: e3a0e000 mov     lr, #0           ; 0x0
 1d8: e1a06000 mov     r6, r0
 1dc: e1a05001 mov     r5, r1
 1e0: e1a04002 mov     r4, r2
 1e4: e1a0000e mov     r0, lr
 1e8: e59f7038 ldr     r7, [pc, #56]    ; 228 <.text+0x228>
 1ec: e3a0c000 mov     ip, #0          ; 0x0
 1f0: e080200c add     r2, r0, ip
 1f4: e7d21006 ldrb    r1, [r2, r6]
 1f8: e7d23005 ldrb    r3, [r2, r5]
 1fc: e28cc001 add     ip, ip, #1      ; 0x1
 200: e15c0007 cmp     ip, r7
 204: e0030391 mul     r3, r1, r3
 208: e1a03443 mov     r3, r3, asr #8
 20c: e7c23004 strb    r3, [r2, r4]
 210: dafffff6 ble     1f0 <apply_mask_c_1+0x20>
 214: e28ee001 add     lr, lr, #1      ; 0x1
 218: e35e0e12 cmp     lr, #288        ; 0x120
 21c: e2800e16 add     r0, r0, #352    ; 0x160
 220: bafffff0 blt     1e8 <apply_mask_c_1+0x18>
 224: e8bd80f0 ldmia   sp!, {r4, r5, r6, r7, pc}
```

APPENDIX B. ASSEMBLY LISTINGS FOR SECTION ??

228: 0000015f andeq r0, r0, pc, asr r1

0000022c <apply_mask_c_2>:

22c: e92d4010 stmdb sp!, {r4, lr}
230: e59f4028 ldr r4, [pc, #40] ; 260 <.text+0x260>
234: e1a0e002 mov lr, r2
238: e3a0c000 mov ip, #0 ; 0x0
23c: e4d02001 ldrb r2, [r0], #1
240: e4d13001 ldrb r3, [r1], #1
244: e28cc001 add ip, ip, #1 ; 0x1
248: e15c0004 cmp ip, r4
24c: e0030392 mul r3, r2, r3
250: e1a03443 mov r3, r3, asr #8
254: e4ce3001 strb r3, [lr], #1
258: dafffff7 ble 23c <apply_mask_c_2+0x10>
25c: e8bd8010 ldmia sp!, {r4, pc}
260: 00018bff streqd r8, [r1], -pc

00000264 <apply_mask_c_3>:

264: e52de004 str lr, [sp, #-4]!
268: e1a0c002 mov ip, r2
26c: e280eb63 add lr, r0, #101376 ; 0x18c00
270: e4d02001 ldrb r2, [r0], #1
274: e4d13001 ldrb r3, [r1], #1
278: e15e0000 cmp lr, r0
27c: e0030392 mul r3, r2, r3
280: e1a03443 mov r3, r3, asr #8
284: e4cc3001 strb r3, [ip], #1
288: 1afffff8 bne 270 <apply_mask_c_3+0xc>
28c: e49df004 ldr pc, [sp], #4

```

00000290 <apply_mask_c_4>:
290:   e92d40f0    stmdb    sp!, {r4, r5, r6, r7, lr}
294:   e1a04000    mov     r4, r0
298:   e1a05001    mov     r5, r1
29c:   e1a06002    mov     r6, r2
2a0:   e2807b63    add     r7, r0, #101376 ; 0x18c00
2a4:   e4d42001    ldrb   r2, [r4], #1
2a8:   e4d53001    ldrb   r3, [r5], #1
2ac:   e4d40001    ldrb   r0, [r4], #1
2b0:   e4d51001    ldrb   r1, [r5], #1
2b4:   e00e0293    mul    lr, r3, r2
2b8:   e4d4c001    ldrb   ip, [r4], #1
2bc:   e4d52001    ldrb   r2, [r5], #1
2c0:   e0030091    mul    r3, r1, r0
2c4:   e4d40001    ldrb   r0, [r4], #1
2c8:   e4d51001    ldrb   r1, [r5], #1
2cc:   e002029c    mul    r2, ip, r2
2d0:   e0010190    mul    r1, r0, r1
2d4:   e1a02442    mov    r2, r2, asr #8
2d8:   e2033cff    and    r3, r3, #65280 ; 0xff00
2dc:   e183342e    orr    r3, r3, lr, lsr #8
2e0:   e1a01441    mov    r1, r1, asr #8
2e4:   e1833802    orr    r3, r3, r2, lsl #16
2e8:   e1833c01    orr    r3, r3, r1, lsl #24
2ec:   e1570004    cmp    r7, r4
2f0:   e4863004    str    r3, [r6], #4
2f4:   1affffea    bne   2a4 <apply_mask_c_4+0x14>
2f8:   e8bd80f0    ldmia  sp!, {r4, r5, r6, r7, pc}

```

APPENDIX B. ASSEMBLY LISTINGS FOR SECTION ??

```
000002fc <apply_mask_c_5>:
 2fc:    e92d40f0    stmdb    sp!, {r4, r5, r6, r7, lr}
 300:    e1a04000    mov     r4, r0
 304:    e1a05001    mov     r5, r1
 308:    e1a06002    mov     r6, r2
 30c:    e2807b63    add     r7, r0, #101376 ; 0x18c00
 310:    e4d42001    ldrb    r2, [r4], #1
 314:    e4d53001    ldrb    r3, [r5], #1
 318:    e4d4c001    ldrb    ip, [r4], #1
 31c:    e4d51001    ldrb    r1, [r5], #1
 320:    e0000293    mul     r0, r3, r2
 324:    e4d4e001    ldrb    lr, [r4], #1
 328:    e4d52001    ldrb    r2, [r5], #1
 32c:    e001019c    mul     r1, ip, r1
 330:    e4d53001    ldrb    r3, [r5], #1
 334:    e4d4c001    ldrb    ip, [r4], #1
 338:    e002029e    mul     r2, lr, r2
 33c:    e003039c    mul     r3, ip, r3
 340:    e2011cff    and     r1, r1, #65280 ; 0xff00
 344:    e2033cff    and     r3, r3, #65280 ; 0xff00
 348:    e1832422    orr     r2, r3, r2, lsr #8
 34c:    e1810420    orr     r0, r1, r0, lsr #8
 350:    e1800802    orr     r0, r0, r2, lsl #16
 354:    e1570004    cmp     r7, r4
 358:    e4860004    str     r0, [r6], #4
 35c:    1affffe0    bne     310 <apply_mask_c_5+0x14>
 360:    e8bd80f0    ldmia   sp!, {r4, r5, r6, r7, pc}
```

Hand coded assembly version of apply_mask:

```
.type    apply_mask_asm_2_1, %function
.global  apply_mask_asm_2_1 apply_mask_asm_2_1:
        stmfid    sp!, {r4-r9, lr}
        mov      ip, r2
        add      lr, r2, #(352*288)

1:
        ldrb     r2, [r0], #1
        ldrb     r3, [r1], #1
        ldrb     r4, [r0], #1
        ldrb     r5, [r1], #1
        ldrb     r6, [r0], #1
        ldrb     r7, [r1], #1
        ldrb     r8, [r0], #1
        ldrb     r9, [r1], #1
        smulbb   r2, r2, r3
        smulbb   r4, r4, r5
        smulbb   r6, r6, r7
        smulbb   r8, r8, r9
        cmp      lr, ip

        and      r8, r8, #0xff00
        and      r4, r4, #0xff00
        orr      r8, r8, r6, asr #8
        orr      r4, r4, r2, asr #8
        orr      r2, r4, r8, asl #16

        strne    r2, [ip], #4
        bne     1b
        ldmia   sp!, {r4-r9, pc}
```

Appendix C

libM6

libM6 is a library for accessing the hardware on the Eyebot M6. The devices connected to the FPGA are depending on the correct FPGA image being loaded, and has not yet been finalised. The documentation below covers the essential functions for accessing the FPGA, and other existing functions.

Accessing the FPGA

```
volatile u16* FPGA_map(FPGA_addr_t address, unsigned long bytes)
```

Maps a region of the FPGA's address lines into the calling process's address space. It returns a pointer to a the memory-mapped I/O region, which should only be accessed on 16-bit boundaries.

address is the offset into the FPGA's address space. This should always be an even address, as the lowest address bit is not connected to the FPGA.

bytes is the number of bytes to be mapped. This will automatically be rounded up to the next multiple of a page size (4K bytes).

```
int FPGA_memcpy_from(void *dest, FPGA_addr_t src, int bytes)
```

Performs a DMA read from the FPGA's address space into a memory location. It returns 0 on success, and -1 on error (error in **errno**).

dest is the target address to copy data into. It must be aligned to an 8-byte boundary.

`src` is the I/O address on the FPGA to copy data from. It must be aligned to an 8-byte boundary.

`bytes` is the number of bytes to copy. It must be a multiple of 8.

```
int FPGA_memcpy_to(FPGA_addr_t src, void *src, int bytes)
```

Performs a DMA write to the FPGA's address space from a memory location. It returns 0 on success, and -1 on error (error in `errno`).

`dest` is the I/O address on the FPGA to copy data to. It must be aligned to an 8-byte boundary.

`src` is the source address to copy data from. It must be aligned to an 8-byte boundary.

`bytes` is the number of bytes to copy. It must be a multiple of 8.

GPIO access

```
int GPIO_set_bank_direction(int bank, GPIO_dir_t direction)
```

Sets the direction of a bank of GPIO pins.

`bank` is 0 or 1.

`direction` is one of `GPIO_IN` or `GPIO_OUT`.

```
int GPIO_set_state(int bank, int gpio, int state)
```

Sets the state of a given GPIO pin that has been configured as an output.

`bank` is 0 or 1.

`gpio` is between 0 and 7, inclusive.

`state` must be 0 for clear, or non-zero for set.

```
int GPIO_get_state(int bank, int gpio)
```

Returns the state of a given GPIO pin that has been configured as an input.

`bank` is 0 or 1.

`gpio` is between 0 and 7, inclusive.

Position Sensing Devices

`void PSD_enable()`

Enables all PSDs.

`void PSD_disable()`

Disables all PSDs.

`void PSD_set_update_period(int ms)`

Sets the number of milliseconds between PSD updates. The minimum sampling interval is 83 ms. `ms` will be rounded up to the next multiple of the minimum sampling interval. The default period is 83 ms.

`void PSD_read(int number)`

Returns the uncalibrated 8-bit value read from the PSD counter.

`number` is between 0 and 5, inclusive.

References

- [1] Intel Corporation, “Enhanced host controller interface for universal serial bus.” <http://www.intel.com/technology/usb/ehcispec.htm>. [On-line, accessed 15-Oct-2006].
- [2] OmniVision, “OmniVision serial camera control bus (SCCB) functional specification.” http://www.ovt.com/products/SCCBSpec_AN_2_1.pdf. [On-line, accessed 10-Jul-2006].
- [3] L. Chin, “FPGA-based embedded vision systems.” Final Year Project Thesis, 2006. School of Electrical, Electronic and Computer Engineering, The University of Western Australia.
- [4] D. English, “FPGA-based embedded stereovision algorithms.” Final Year Project Thesis, 2006. School of Electrical, Electronic and Computer Engineering, The University of Western Australia.
- [5] “Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment,” in *Official Journal of the European Union*, pp. 37/19–37/21, 2003.
- [6] V. Narayanan and Y. Xie, “Reliability concerns in embedded system designs,” *Computer*, vol. 39, no. 1, pp. 118–120, 2006.

- [7] C.-C. Lee, I.-C. K. Chen, and T. N. Mudge, “The bi-mode branch predictor,” in *MICRO 30: Proceedings of the 30th annual ACM/IEEE international symposium on Microarchitecture*, (Washington, DC, USA), pp. 4–13, IEEE Computer Society, 1997.
- [8] S. Pasricha and A. Veidenbaum, “Improving branch prediction accuracy in embedded processors in the presence of context switches,” in *Proceedings of the 21st International Conference on Computer Design*, (Washington, DC, USA), IEEE Computer Society, 2003.
- [9] M. Duranton, “The challenges for high performance embedded systems,” in *Proceedings of the 9th EUROMICRO Conference on Digital System Design*, (Los Alamitos, CA, USA), IEEE Computer Society, 2006.
- [10] J. Backus, “Can programming be liberated from the von Neumann style?: a functional style and its algebra of programs,” *Communications of the ACM*, vol. 21, no. 8, pp. 613–641, 1978.
- [11] C. Zinner and W. Kubinger, “ROSDMA: A DMA double buffering method for embedded image processing with resource optimized slicing,” in *Proceedings of the Twelfth IEEE Real-Time and Embedded Technology and Applications Symposium*, IEEE Computer Society, 2006.
- [12] P. A. Laplante, *Real-time Systems Design and Analysis: An Engineer’s Handbook*. IEEE Press, 2 ed., 1997.
- [13] J. Greco, “Parallel image processing and computer vision architecture,” 2005.
- [14] P. McCurry, F. Morgan, and L. Kilmartin, “Xilinx FPGA implementation of a pixel processor for object detection applications.”

- [15] M. Venkatesan and D. V. Rao, "An efficient reconfigurable architecture and implementation of edge detection algorithm using Handle-C," in *ITCC '04: Proceedings of the International Conference on Information Technology: Coding and Computing (ITCC'04) Volume 2*, (Washington, DC, USA), p. 846, IEEE Computer Society, 2004.
- [16] S. M. Smith and J. M. Brady, "SUSAN — a new approach to low level image processing," *Int. J. Comput. Vision*, vol. 23, no. 1, pp. 45–78, 1997.
- [17] C. Torres-Huitzil and M. Arias-Estrada, "An FPGA architecture for high speed edge and corner detection," in *CAMP '00: Proceedings of the Fifth IEEE International Workshop on Computer Architectures for Machine Perception (CAMP'00)*, (Washington, DC, USA), p. 112, IEEE Computer Society, 2000.
- [18] T. H. Drayer, J. G. Tront, R. W. Connors, and P. A. Araman, "A development system for creating real-time machine vision hardware using field programmable gate arrays," in *HICSS '99: Proceedings of the Thirty-Second Annual Hawaii International Conference on System Sciences-Volume 3*, (Washington, DC, USA), p. 3046, IEEE Computer Society, 1999.
- [19] Z. Guo, W. Najjar, F. Vahid, and K. Vissers, "A quantitative analysis of the speedup factors of FPGAs over processors," in *FPGA '04: Proceedings of the 2004 ACM/SIGDA 12th International Symposium on Field Programmable Gate Arrays*, (New York, NY, USA), pp. 162–170, ACM Press, 2004.
- [20] T. W. Griffin and N. L. Passos, "An experiment with hardware implementation of edge enhancement filter," *J. Comput. Small Coll.*, vol. 17, no. 5, pp. 24–31, 2002.
- [21] T. S. Mohamed and W. Badawy, "Integrated hardware-software platform for image processing applications," in *Proceedings of the 4th IEEE International*

- Workshop on System-on-Chip for Real-Time Applications*, (Washington, DC, USA), pp. 145–148, IEEE Computer Society, 2004.
- [22] J. Villasenor, C. Jones, and B. Schoner, “Video communications using rapidly reconfigurable hardware,” in *IEEE Transactions on Circuits and Systems for Video Technology*, vol. 5, December 1995.
- [23] G. Wigley and D. Kearney, “The first real operating system for reconfigurable computers,” in *Proceedings of the 6th Australasian Computer Systems Architecture Conference*, (Los Alamitos, CA, USA), p. 130, IEEE Computer Society, 2001.
- [24] O. Diessel, H. ElGindy, M. Middendorf, H. Schmeck, and B. Schmidt, “Dynamic scheduling of tasks on partially reconfigurable FPGAs,” in *IEEE Proceedings of Computers and Digital Techniques*, 2000.
- [25] T. Braunl, “EyeBot: A family of autonomous robots,” in *Proceedings of the 6th International Conference on Neural Information Processing*, pp. 645–649a, 1999.
- [26] A. Rowe, C. Rosenberg, and I. Nourbakhsh, “A low cost embedded color vision system,” in *Proceedings of the 2002 IEEE/RSJ International Conference on Intelligent Robots and System*, vol. 1, pp. 208–213, IEEE Computer Society, 2002.
- [27] A. Rowe, C. Rosenberg, and I. Nourbakhsh, “A second generation low cost embedded color vision system,” in *Proceedings of the 2005 IEEE International Conference on Computer Vision and Pattern Recognition*, IEEE Computer Society, 2005.

- [28] Newton Laboratories, “Cognachrome image capture device.” <http://www.newtonlabs.com/>. [On-line, accessed 15-Oct-2006].
- [29] P. Fidler, T. Froggatt, M. Morley, A. Green, E. Greveson, and P. Long, “MDP balloon board: An open source software & hardware system for education,” in *Proceedings of the 7th Real-time Linux Workshop*, 2005.
- [30] H. Francis, “ARM DSP-enhanced extensions.” <http://www.arm.com/pdfs/ARM-DSP.pdf>. [On-line, accessed 14-Oct-2006].
- [31] Altera Corporation, “The truth about die size: Comparing Stratix & Virtex-II Pro FPGAs.” http://www.altera.com/literature/wp/wp_stx_compare.pdf. [On-line, accessed 14-Sep-2006].
- [32] Altera Corporation, “An analytical review of FPGA logic efficiency in Stratix, Virtex-II & Virtex-II Pro devices.” http://www.altera.com/literature/wp/wp_stx_logic_efficiency.pdf. [On-line, accessed 14-Sep-2006].
- [33] H. Patel, “The 40% performance advantage of Virtex-II Pro FPGAs over competitive PLDs.” <http://www.xilinx.com/bvdocs/whitepapers/wp206.pdf>. [On-line, accessed 14-Sep-2006].
- [34] Philips Semiconductors, “The I²C bus specification.” http://www.nxp.com/acrobat_download/literature/9398/39340011.pdf. [On-line, accessed 4-Oct-2006].
- [35] D. A. Forsyth and J. Ponce, *Computer Vision: A Modern Approach*, pp. 235–237. Prentice-Hall, 2003.
- [36] Compaq, HP, Intel, Lucent, Microsoft, NEC, Philips, “Universal Serial Bus specification, revision 2.0.” <http://www.usb.org/developers/docs/>. [On-line, accessed 10-Oct-2006].

- [37] Philips Semiconductors, “Interfacing the ISP176x to the Intel PXA25x processor.” http://www.nxp.com/acrobat_download/applicationnotes/AN10037_4.pdf. [On-line, accessed 10-Sep-2006].
- [38] P. Alfke and B. New, “Quadrature phase decoder.” <http://direct.xilinx.com/bvdocs/appnotes/xapp012.pdf>. [On-line, accessed 29-Sep-2006].
- [39] K. Chapman, “Rotary encoder interface for Spartan-3E starter kit.” http://www.xilinx.com/products/boards/s3estarter/files/s3esk_rotary_encoder_interface.pdf. [On-line, accessed 18-Jul-2006].
- [40] Pericom Semiconductor Corporation, “PI74LPT16245 technical datasheet.” <http://www.pericom.com/pdf/datasheets/PI74LPT16245.pdf>. [On-line, accessed 22-Oct-2006].
- [41] Intel Corporation, “Intel PXA255 processor: Developer’s manual.” <http://www.intel.com/design/pca/applicationsprocessors/manuals/278693.htm>. [On-line, accessed 10-Oct-2006].
- [42] P. Chubb, “Linux kernel infrastructure for user-level device drivers,” in *Linux.conf.au Adelaide, Australia*, 2004. http://www.ertos.nicta.com.au/publications/papers/Chubb_04.pdf [On-line, accessed 14-Sep-2006].
- [43] V. Jacobson and B. Felderman, “Speeding up networking,” in *Linux.conf.au Dunedin, New Zealand*, 2006. <http://www.lemis.com/grog/Documentation/vj/lca06vj.pdf> [On-line, accessed 14-Sep-2006].
- [44] F. Bensaali, A. Amira, I. Uzun, and A. Ahmedsaid, “An FPGA implementation of 3D affine transformations,” in *Proceedings of the 10th IEEE International Conference on Electronics*, 2003.

- [45] Intel Corporation, “Intel XScale microarchitecture for the PXA255 processor.” <http://www.intel.com/design/pca/applicationsprocessors/manuals/278693.htm>. [On-line, accessed 20-Oct-2006].